

PURPOSE

Use this kit to replace damaged sections of PVC piping on whirlpool circulation harnesses.

TOOLS AND MATERIALS REQUIRED

- Hacksaw
- Measuring tape
- Pencil or marker
- PVC primer
- PVC cement
- Cable ties

REMOVAL OF DAMAGED SECTION

1. Carefully examine the damaged circulation harness and determine the best places to cut the piping. Consider the following guidelines when selecting the best locations to make your cuts:
 - Plan to cut as small a length of the existing piping as possible to limit sagging of the tube repair.
 - Plan to make both cuts in straight piping sections, as the tube repair couplings will not fit on curved sections of piping.
 - Plan to leave at least 1 inch of existing pipe protruding from any harness fittings when you make your cuts. This will allow enough tubing material for attaching the couplings.
2. Cut the damaged piping section and discard it.
3. Use your finger to remove any PVC shavings and burrs from the surfaces where you made your cuts.

REPLACEMENT OF DAMAGED SECTION

1. Measure the length of tubing needed to replace the damaged section of piping. Be sure to consider the two PVC couplings in your calculations.
2. Cut the tube repair piece as needed, and make sure it fits into place in the circulation system without applying excessive strain to the harness.

NOTE: Use only the kit components required for your particular piping repair. Some extra parts may be included with the kit.

3. Use PVC primer to prepare the surfaces to be cemented.
4. Use PVC cement to join the tube repair pieces into place in the circulation system.
5. If necessary, use cable ties to raise the repaired area to prevent it from sagging.
6. Allow the cement to cure for at least one hour. Then fill the whirlpool bath with water, turn the whirlpool on, and inspect the repaired area for leakage.

IMPORTANT CONSUMER INFORMATION

LIMITED ONE-YEAR WARRANTY

Kohler plumbing fixtures and fittings are warranted free of manufacturing defects.

Kohler Co. will, at its election repair, replace, or make appropriate adjustment where Kohler Co. inspection discloses any such defects occurring in normal usage within one year after installation. Kohler Co. is not responsible for installation costs.

To obtain warranty service, contact Kohler Co. either through your Dealer or Plumbing Contractor or by writing Kohler Co., Attn: Customer Service Department, 444 Highland Drive, Kohler, WI 53044 U.S.A., or by calling **1-800-4-KOHLER** from within the U.S.A.

Implied warranties, including that of merchantability and fitness for a particular purpose, are expressly limited in duration to the duration of this warranty. To the extent permitted by law, Kohler Co. disclaims all implied warranties including merchantability and fitness for a particular purpose. Kohler Co. disclaims any liability for special, incidental, or consequential damages.

Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages, so this limitation and exclusion may not apply to you. This warranty gives you specific legal rights. You may also have rights which vary from state to state.

This is our exclusive written warranty.

KOHLER CO., KOHLER, WISCONSIN 53044