

rehlko



Kohler Engines
is now Rehlko

KD Series

Air Cooled Diesel Engines

2.7 – 8.8 kW | 3.7 – 12.0 hp



Single Cylinder Air-Cooled Diesel Engines

Standard equipment

Recoil starting with automatic
compression release

Fuel tank

Fuel filter

Dry air cleaner

Muffler with guard

Accelerator and stop manual
control

Automatic deaeration on injection
pump

Wire mesh oil filter

Conical power take-off
External safety fuel filter

Automatic fuel control during start

User maintenance and spare parts
booklet

SPECIFIC FOR KD15-440 MODEL:

Hydraulic tappets

High capacity dry air
cleaner

Fuel tank drain tap

3 years warranty



Single Cylinder Air-Cooled Diesel Engines

Accessories on demand

Power take-off flywheel side (engines with electrical starting)	Cylinder head temperature switch
Power take-offs with flanging and special shaft	Glow plug on intake manifold Stop with solenoid valve Recoil with denoising cover
Lateral power take-off*	Grass protection for engine cooling
Internal dynamic balancer	Alternator with voltage regulator 12 V or 24 V
Electric start 12V / 24 V	Oil level sensor switch
Keyswitch panel Fuel lift pump	High capacity oil sump (KD15-350 and KD15-440)
Emergency stop through electrovalve	High capacity oil and fuel filters for remote assembly*
Accelerator and stop remote control	Single lever control
Oil pressure switch	Control lever guard
Oil temperature switch	
Oil bath air cleaner	

SPECIFIC FOR KD15-440 MODEL:

- In-tank fuel pre-filter
- Cyclonic air intake pre-filter
- Air filter clogging indicator, integrated into the engine
- External spin on oil filter

*On KD15-350 and KD15-440

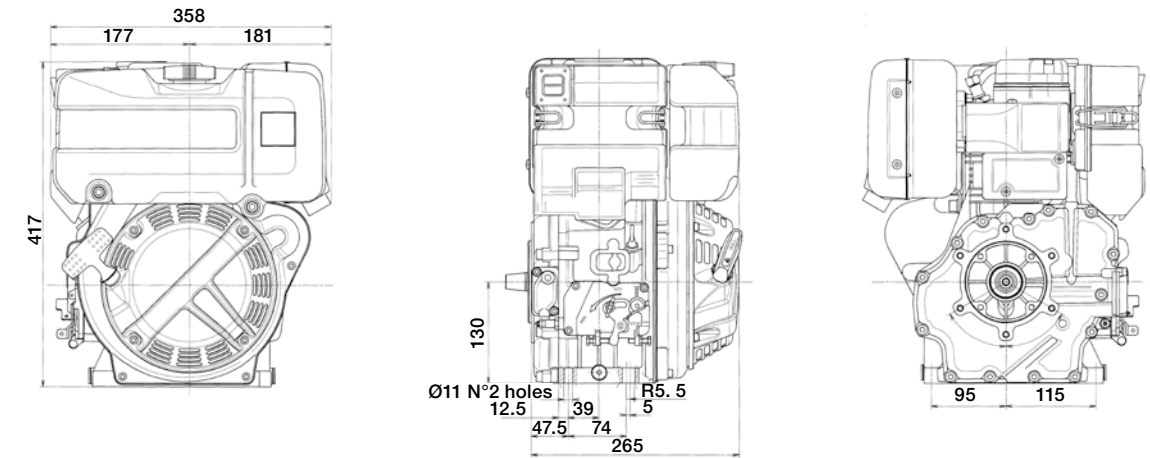


KD15 225



Data

Dimensions (mm)

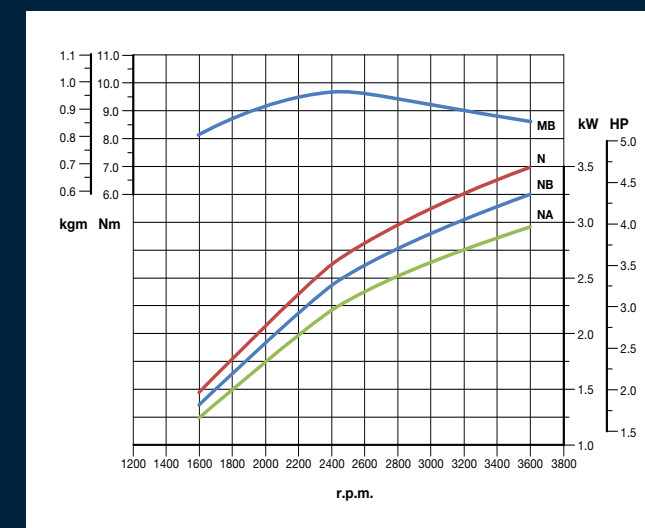


QUICK SPECIFICATIONS	KD15 225
CYLINDERS	1
MAX POWER kW (HP) @ rpm	3.5 (4.7) @ 3600
MAX TORQUE Nm @ rpm	10.4 @ 2400

Performance curves

ACCORDING TO ISO 14396

KD15 225



- N – Power curve – 80/1269/CE E-ISO 1585
- NB – Power curve
- NA – Power curve
- MB – Torque curve – (NB curve)

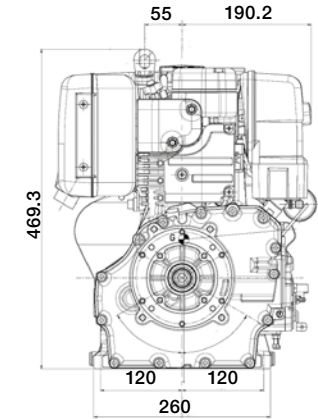
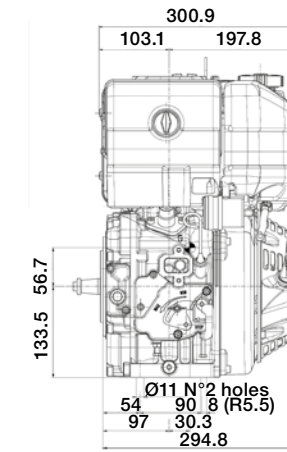
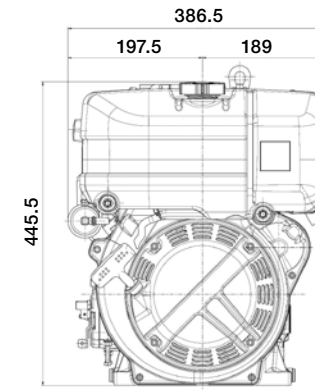
Performances measured according to ISO 14396 without final intake and exhaust line. Actual engine performances may be affected by accessories (intake and exhaust line, charging, cooling fan, etc.), application, ambient operating conditions (temperature, humidity, and altitude) and other factors.

KD15 350



Data

Dimensions (mm)

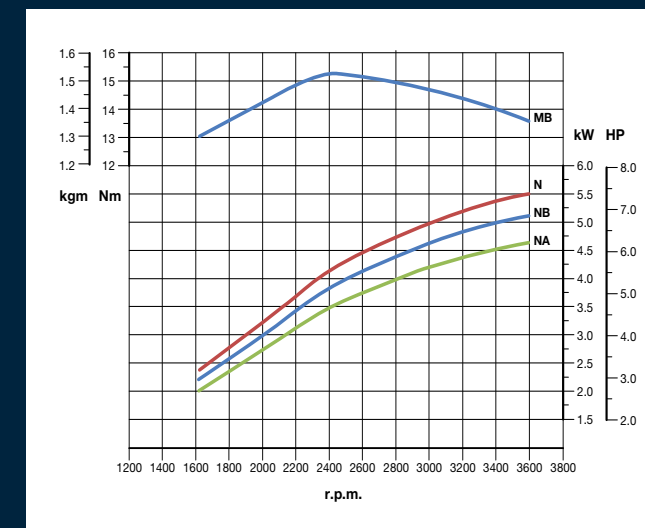


QUICK SPECIFICATIONS	KD15 – 350 NE36	KD15 – 350 E536
CYLINDERS	1	1
MAX POWER kW (HP) @ rpm	5.1 (6.8) @ 3600	5.5 (7.4) @ 3600
MAX TORQUE Nm @ rpm	15.3 @ 2400	16.0 @ 2500
EMISSION COMPLIANCE	-	EU STAGE V
OPERATING SPEED	VARIABLE SPEED	VARIABLE SPEED

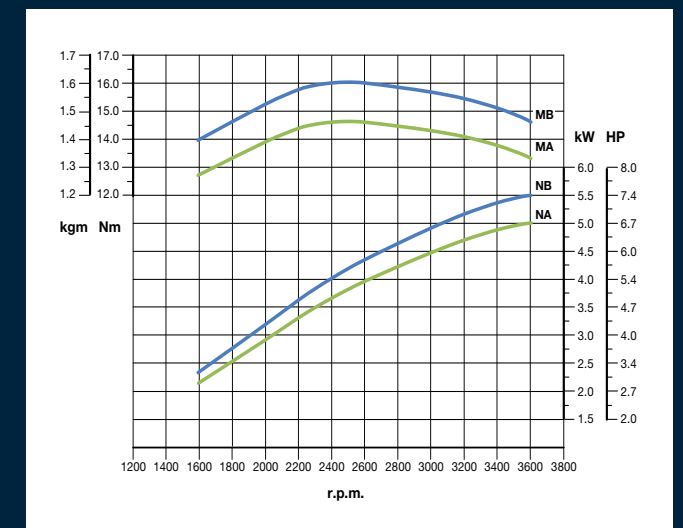
Performance curves

ACCORDING TO ISO 14396

KD15-350 NE36



KD15-350 E536



- N – Power curve – 80/1269/CE E-ISO 1585
- NB – Power curve
- NA – Power curve
- MB – Torque curve – (NB curve)
- MA – Torque curve – (NA curve)

Performances measured according to ISO 14396 without final intake and exhaust line. Actual engine performances may be affected by accessories (intake and exhaust line, charging, cooling fan, etc.), application, ambient operating conditions (temperature, humidity, and altitude) and other factors.



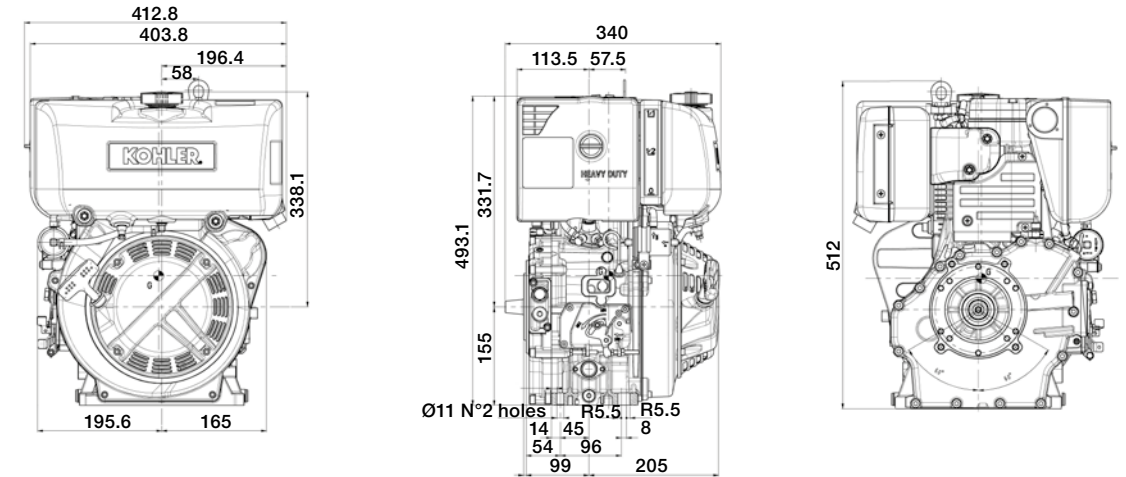
(Power & torque NB curve – ISO 3046/1 – IFN)

KD15 440



Data

Dimensions (mm)

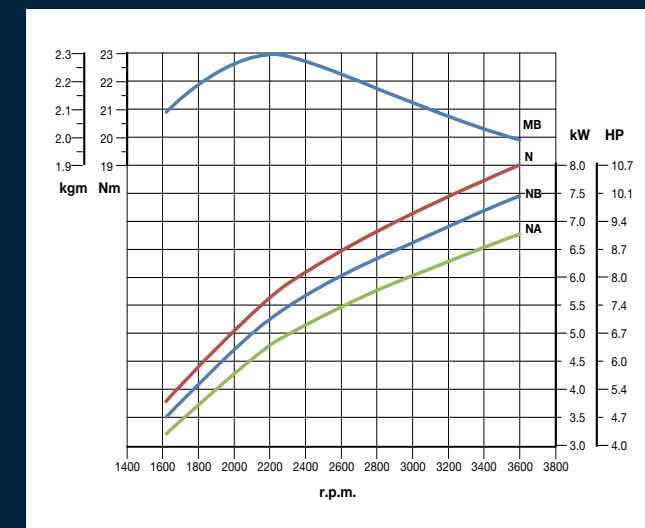


QUICK SPECIFICATIONS	KD15 – 440 NE36	KD15 – 440 E536	KD15 – 440 E536
CYLINDERS	1	1	1
MAX POWER kW (HP) @ rpm	7.5 (10.1) @ 3600	7.0 (9.4) @ 3600	7.5 (10.1) @ 3600
MAX TORQUE Nm @ rpm	23 @ 2200	23 @ 2200	24.5 @ 2200
EMISSION COMPLIANCE	-	US TIER 4 FINAL	EU STAGE V
OPERATING SPEED	VARIABLE SPEED	SINGLE SPEED	VARIABLE SPEED

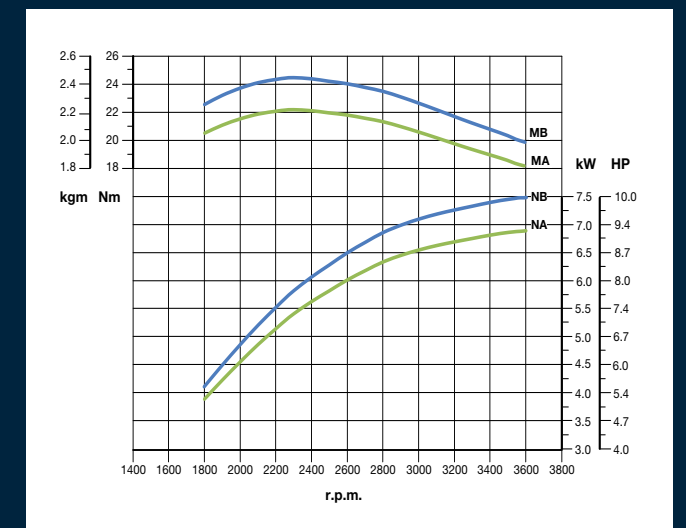
Performance curves

ACCORDING TO ISO 14396

KD15-440 NE36



KD15-440 E536



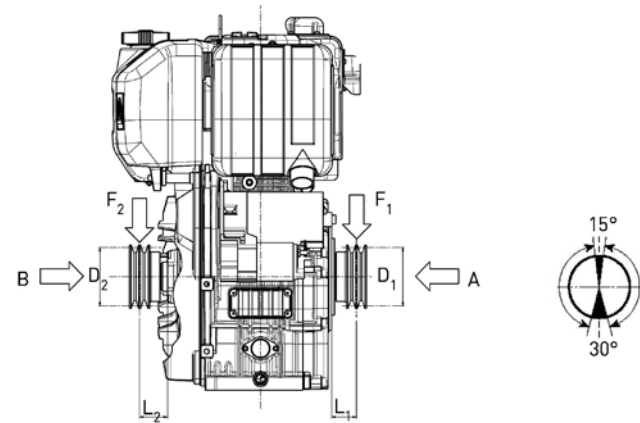
- N – Power curve – 80/1269/CE E-ISO 1585
- NB – Power curve
- NA – Power curve
- MB – Torque curve – (NB curve)
- MA – Torque curve – (NA curve)

Power ratings refer to engines equipped with air filter, standard muffler, after running-in period at ambient conditions of +25°C, relative humidity 30% and 1 bar. Power levels drop by 1% every 100 m altitude and by 2% every 5°C above +25°C.



(Power & torque NB curve – ISO 3046/1 – IFN)

Application specs



KD15-225

Minimum pulley diameters for belt drive

$$D_2 \text{ (mm)} \geq 740 [90 + L_2(\text{mm})] \frac{N \text{ (kW)}}{n \text{ (rpm)}}$$

$$D_1 \text{ (mm)} \geq 820 [55 + L_1(\text{mm})] \frac{N \text{ (kW)}}{n \text{ (rpm)}}$$

Max intermittent axial load in both directions A - B = 150 kg

Max radial force on pulley for belt drive

$$F_2 \text{ (N)} \leq \frac{77000}{90 + L_2 \text{ (mm)}}$$

$$F_1 \text{ (N)} \leq \frac{70000}{55 + L_1 \text{ (mm)}}$$

KD15-350

Minimum pulley diameters for belt drive

$$D_2 \text{ (mm)} \geq 860 [60 + L_2(\text{mm})] \frac{N \text{ (kW)}}{n \text{ (rpm)}}$$

$$D_1 \text{ (mm)} \geq 820 [55 + L_1(\text{mm})] \frac{N \text{ (kW)}}{n \text{ (rpm)}}$$

Max intermittent axial load in both directions A - B = 200 kg

Max radial force on pulley for belt drive

$$F_2 \text{ (N)} \leq \frac{67000}{60 + L_2 \text{ (mm)}}$$

$$F_1 \text{ (N)} \leq \frac{70000}{55 + L_1 \text{ (mm)}}$$

KD15-440

Minimum pulley diameters for belt drive

$$D_2 \text{ (mm)} \geq 620 [66 + L_2(\text{mm})] \frac{N \text{ (kW)}}{n \text{ (rpm)}}$$

$$D_1 \text{ (mm)} \geq 650 [53 + L_1(\text{mm})] \frac{N \text{ (kW)}}{n \text{ (rpm)}}$$

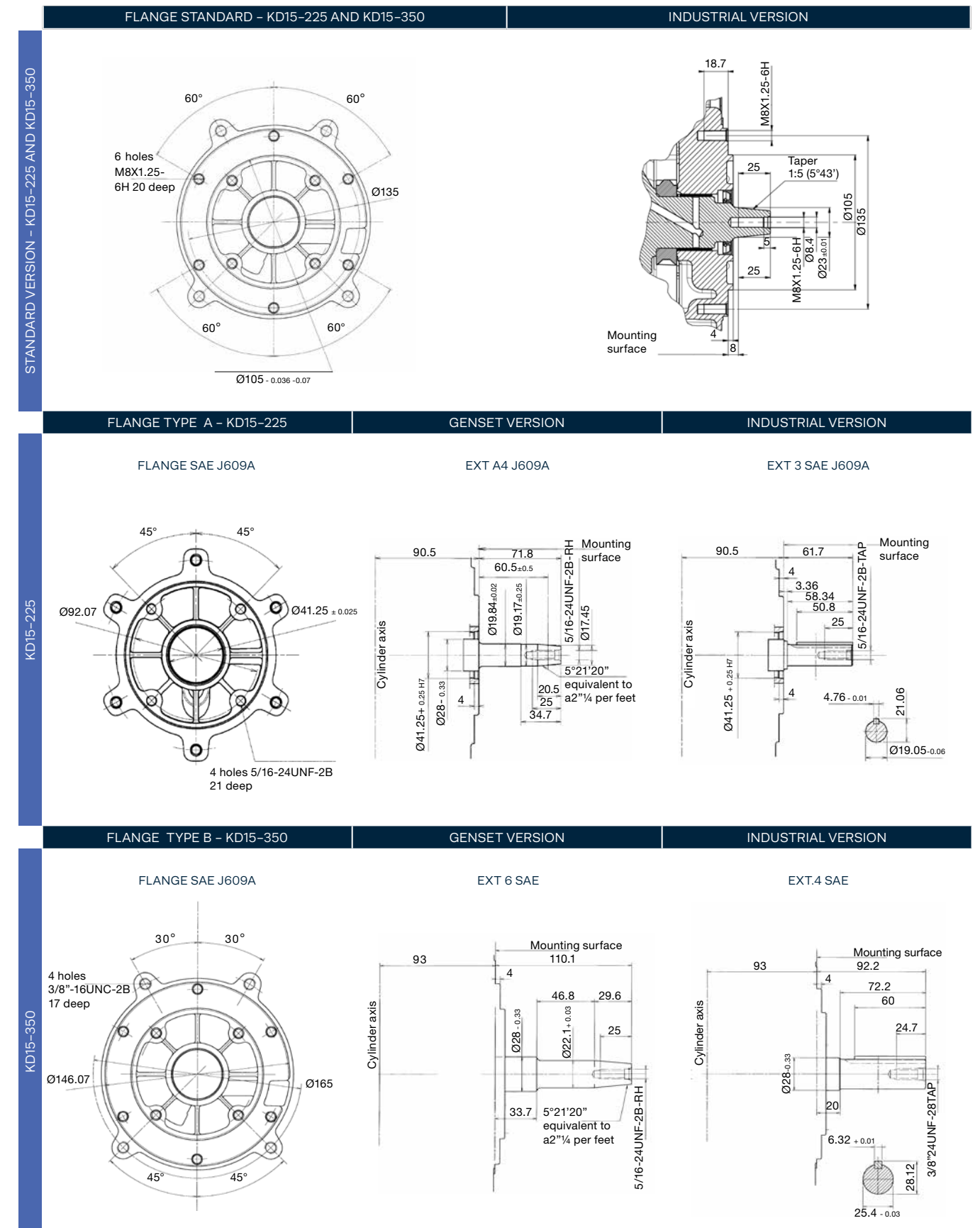
Max intermittent axial load in both directions A - B = 2000 N

Max radial force on pulley for belt drive

$$F_1 \text{ (N)} \leq \frac{89000}{53 + L_1 \text{ (mm)}}$$

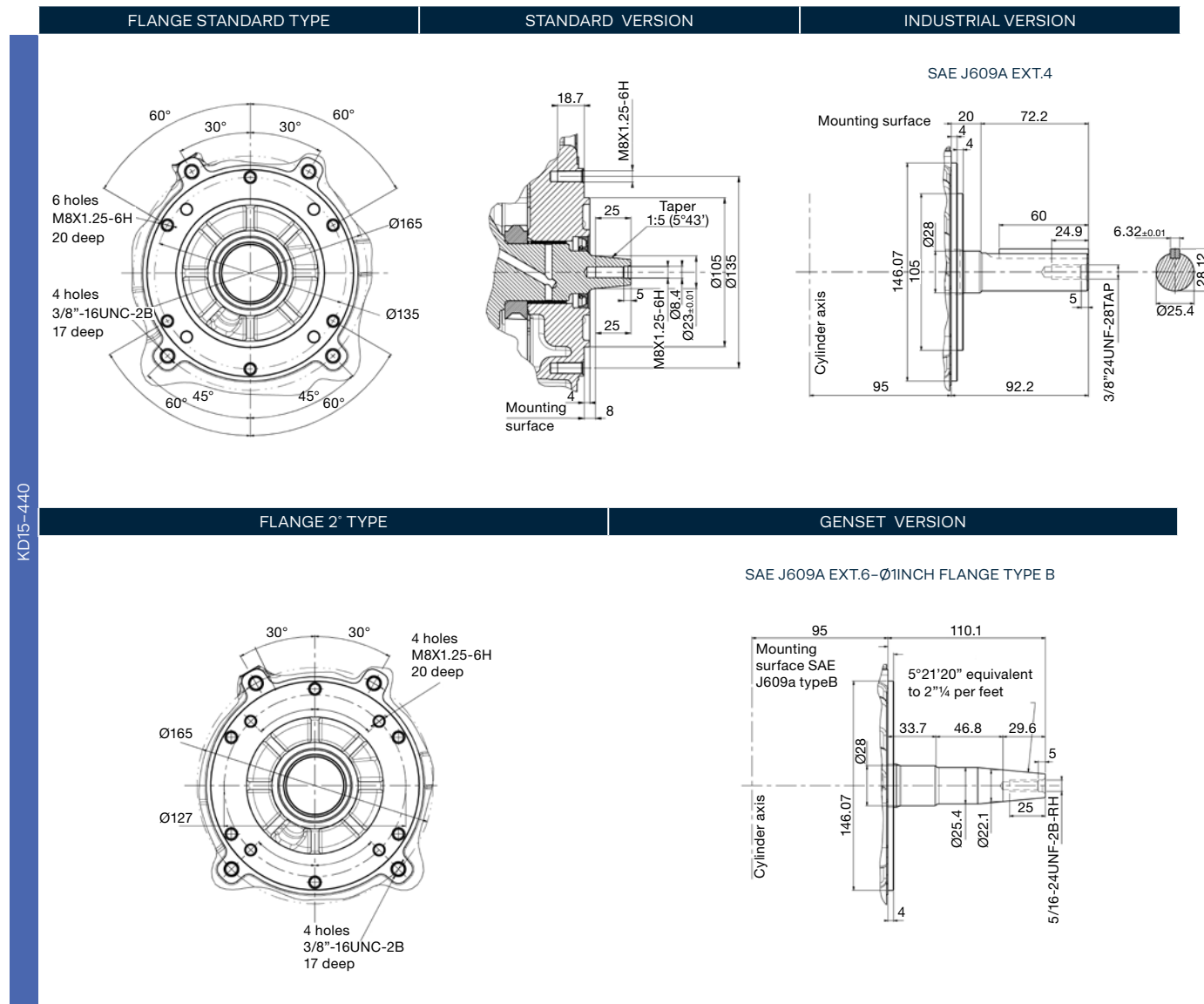
$$F_2 \text{ (N)} \leq \frac{92000}{66 + L_2 \text{ (mm)}}$$

Available Flanges*



*Other flanges available on request

Available Flanges*



KD15-440

Technical Specifications

MODEL	KD15-225	KD15-350		
ENGINE SPECS	4 STROKE AIR COOLED DIESEL ENGINE	•	•	
	CONICAL POWER TAKE-OFF ON CRANKSHAFT	•	•	
	ANTICLOCKWISE ROTATION	•	•	
	FORCED LUBRICATION WITH OIL PUMP	•	•	
	CENTRIFUGAL MASS GOVERNOR	•	•	
	BUILT-IN FULL FLOW OIL FILTER	•	•	
	OIL BREATHING BLOW-BY WITH SAFETY DEVICE	•	•	
	AUTOMATIC EXTRA FUEL STARTING DEVICE	•	•	
	SELF BLEEDING FUEL SYSTEM	•	•	
	TORQUE ADJUSTER	•	•	
	AUTOMATIC COMPRESSION RELEASE	•	•	
	DIE-CAST ALUMINUM CRANKCASE WITH INTEGRAL CAST IRON CYLINDER LINER	•	•	
	RE-BORABLE INDEPENDENT CAST IRON CYLINDERS	-	-	
	ALUMINUM CYLINDER HEAD	•	•	
BUILT-IN RIGID FEET	•	•		
HYDRAULIC TAPPETS	-	-		
TECHNICAL FEATURES	CYLINDER	1	1	
	BORE (mm)	69	82	
	STROKE (mm)	60	66	
	ENGINE DISPL (cm ³)	224	349	
	INJECTION SYSTEM	DI	DI	
	COMPRESSION RATIO	21:1	20.3:1	
PERFORMANCE	EMISSION COMPLIANCE	ECE R 24	ECE R 24	EU STAGE V
	RATING (kW/HP) N (80/1269/CEE) ISO 1585	(3600 rpm) 3.5 / 4.8	(3600 rpm) 5.5 / 7.4	(3600 rpm) -
	NB	3.3 / 4.5	5.1 / 6.8	5.5 / 7.4
	NA	3.1 / 4.2	4.7 / 6.2	-
	MAX TORQUE (Nm @ rpm)	10.4 @ 2400	15.3 @ 2400	16.0 @ 2500
	MIN IDLING SPEED	950 ± 1000	950 ± 1000	
FUEL COMPATIBILITY	EN 590	•	•	
	NO 1 DIESEL (US) - ASTM D 975 - 09 B - GRADE 1 - D S 15	•	•	
	NO 1 DIESEL (US) - ASTM D 975 - 09 B - GRADE 1 - D S 500	•	•	
	NO 2 DIESEL (US) - ASTM D 975 - 09 B - GRADE 2 - D S 15	•	•	
	NO 2 DIESEL (US) - ASTM D 975 - 09 B - GRADE 2 - D S 500	•	•	
	ARCTIC EN 590/ASTM D 975 - 09 B	•	•	
	HIGH SULFUR FUEL < 5000 PPM (< 0.5%)	•	•	
	HIGH SULFUR FUEL > 5000 PPM (> 0.5%)	•	•	
	MILITARY NATO FUELS F34 - F35 - F44 - F63 - F64 - F65*	•	•	
	MILITARY US FUELS JP5 - JP8 (AVTUR)*	•	•	
CIVIL JET FUELS JET A/A1*	•	•		
HVO - HYDROTREATED VEGETABLE OIL	•	•		
SERVICE FEATURES	FUEL TANK CAPACITY (l)	3	4.3	
	OIL SUMP CAPACITY (l)	0.9	1.2	
	OIL CONSUMPTION (kg/h)	0.0021	0.0032	
	OIL CHANGE INTERVAL STD/SYNTHETIC (hr)	250**	250**	
	OIL FILTER CHANGE INTERVAL STD/SYNTHETIC (hr)	500	500	
	DRY AIR CLEANER CHANGE INTERVAL (hr)	250	250	
PHYSICAL CHARACTERISTICS	VALVE ADJUSTEMENT	500	500	
	H x L x W (FAN EXCLUDED) (mm)	417 x 358 x 265	445.5 x 386.5 x 300.9	
	DRY WEIGHT (kg)	28	33	
	DAILY SERVICE POINTS - POSITIONS	1 SIDE SERVICE	1 SIDE SERVICE	
	AMBIENT OPERATING TEMPS (°C)	-10 TO +50	-10 TO +50	
	GRADEABILITY-ALL ROUND (INTERMITTENT -30 MIN)(DEG)	25°	25°	
	GRADEABILITY-ALL ROUND (PEAK VALUE -1 MIN)(DEG)	35°	35°	
CAP. OF AIR REQUIRED FOR CORRECT COMBUSTION @ 3600 (l/min)	350	540		
CAP. OF AIR REQUIRED FOR CORRECT COOLING @ 3600 (l/min)	3800	5000		
LUBRICATION	OIL TYPE	SAE 5W 40 / API CF4	SAE 5W 40 / API CF4	

*Other flanges available on request



For more information, contact your Rehko source of supply.
Discovery Energy, LLC reserves the right to make modifications without prior notice.

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