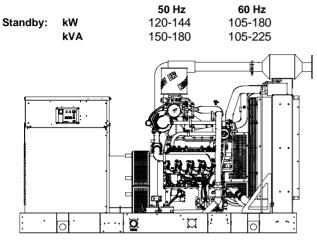


# Industrial Generator Set

Gas

# EPA-Certified for Stationary Emergency Applications

# **Ratings Range**



# **Generator Set Ratings**

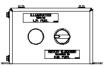
				Natura	l Gas	LP G	ias
				130°C	Rise	130°C	Rise
				Standby	Rating	Standby	Rating
Alternator	Voltage	Ph	Hz	kW/kVA	Amps	kW/kVA	Amps
	120/208	3	60	150/188	522	150/188	522
	127/220	3	60	160/200	525	150/188	494
	120/240	3	60	150/188	453	150/188	453
	220/380	3	60	140/175	266	140/175	266
	254/440	3	60	160/200	263	150/188	247
4S12X	277/480	3	60	180/225	271	150/188	227
43127	347/600	3	60	170/212	204	150/188	181
	115/200	3	50	140/175	506	120/150	434
	110/220	3	50	136/170	447	120/150	394
	220/380	3	50	136/170	259	120/150	228
	230/400	3	50	140/175	253	120/150	217
	240/416	3	50	144/180	250	120/150	209
	120/208	3	60	180/225	625	150/188	522
	127/220	3	60	180/225	591	150/188	494
	120/240	3	60	180/225	542	150/188	453
	220/380	3	60	165/206	313	150/188	286
	254/440	3	60	180/225	296	150/188	247
40400	277/480	3	60	180/225	271	150/188	227
4S13X	347/600	3	60	180/225	217	150/188	181
	115/200	3	50	144/180	520	120/150	434
	110/220	3	50	144/180	473	120/150	394
	220/380	3	50	144/180	274	120/150	228
	230/400	3	50	144/180	260	120/150	217
	240/416	3	50	144/180	250	120/150	209

### **Standard Features**

- Rehlko provides one-source responsibility for the generating system and accessories.
- The generator set and its components are prototype-tested, factory-built, and production-tested.
- The 60 Hz generator set offers a cULus listing.

208-600 V

- The generator set accepts rated load in one step.
- The 60 Hz generator set meets NFPA 110, Level 1, when equipped with the necessary accessories and installed per NFPA standards.
- A one-year limited warranty covers all generator set systems and components. Two- and five-year extended limited warranties are also available.
- Alternator features:
  - The unique Fast-Response<sup>®</sup> X excitation system delivers excellent voltage response and short-circuit capability using a rare-earth, permanent magnet (PM)-excited alternator. (For 4S12X and 4S13X Alternators)
  - The unique Fast-Response<sup>®</sup> II excitation system delivers excellent voltage response and short-circuit capability using a permanent magnet (PM)-excited alternator. (For 4UA13 Alternators)
  - The brushless, rotating-field alternator has broadrange reconnectability.
- Natural gas, LP gas, and dual fuel models are available.
- Dual fuel model features:
- Natural gas is the primary fuel. Automatically transfers back to primary fuel when LPG fuel becomes low or generator stops and restarts.
- The patented reset box on the generator provides the ability to manually transfer back to natural gas.
- The natural gas rating is available when running on natural gas.
- APM603 controller provides load shed for automatic derate to LPG ratings to prevent an overload condition.





Gas

# Generator Set Ratings, continued

				Natural Gas 130°C Rise Standby Rating		e 130°C Rise	
Alternator	Voltage	Ph	Hz	kW/kVA	Amps	kW/kVA	Amps
	120/208	3	60	180/225	625	150/188	522
	127/220	3	60	180/225	591	150/188	494
	120/240	1	60	180/180	750	150/150	625
	120/240	3	60	180/225	542	150/188	453
	220/380	3	60	180/225	342	150/188	286
	254/440	3	60	180/225	296	150/188	247
4UA13	277/480	3	60	180/225	271	150/188	227
	347/600	3	60	180/225	217	150/188	181
	115/200	3	50	144/180	520	120/150	434
	110/220	3	50	144/180	473	120/150	394
	220/380	3	50	144/180	274	120/150	228
	230/400	3	50	144/180	260	120/150	217
	240/416	3	50	144/180	250	120/150	209

RATINGS: All three-phase units are rated at 0.8 power factor. All single-phase units are rated at 1.0 power factor. *Standby Ratings*: The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. Ratings are in accordance with ISO-8528-1 and ISO-3046-1. Obtain technical information bulletin (TIB-101) for ratings guidelines, complete ratings definitions, and site condition derates. The generator set manufacturer reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.

### **Alternator Specifications**

# **Application Data**

Specifications Alternator		Engine				
Туре		4-Pole, Rotating-Field	Engine Specifications	60 Hz	50 Hz	
Exciter type		Brushless, Rare-Earth Permanent Magnet	Engine: model, type		KG10V08T-6DGS, 10.3 L, 4-Cycle, Turbocharged and	
Leads: quant	tity, type			Afterco		
4SX, 4U	A	12, Reconnectable	Cylinder arrangement	V-8	B	
Voltage regu	llator	Solid State, Volts/Hz	Displacement, L (cu. in.)	10.3 (	632)	
Insulation:		NEMA MG1	Bore and stroke, mm (in.)	116.8 x 120.6	δ (4.6 x 4.7)	
Material		Class H	Compression ratio	9.3:	:1	
Temperat		130°C, Standby	Piston speed, m/min. (ft./min.)	434.3 (*	1425)	
Bearing: qua	intity, type	1, Sealed	Main bearings: quantity, type	5, Tri-N	Vetal	
Coupling		Flexible Disc	Rated rpm	1800	1500	
Amortisseur	0	Full	Max. power at rated rpm (NG), kW (HP)	227 (304)	182 (244)	
0 0	ation, no-load to full-load	Controller Dependent	Max. power at rated rpm (LPG), kW (HP)	178 (239)	143 (192)	
	ad acceptance	100% of Rating	Cylinder head material	Cast	Iron	
	load capability	100% of Rated Standby Current	Piston type and material	Dished Top For	ged Aluminum	
	starting kVA:	(35% dip for voltages below)	Crankshaft material	Forged	Steel	
480 V	4S12X (12 lead)	480 (60 Hz)	Valve (exhaust) material	Inco	nel	
480 V	4S13X (12 lead)	570 (60 Hz)	Governor type	Electr	onic	
480 V	4UA13 (12 lead)	960 (60 Hz)	Frequency regulation, no-load to full-load	Isochro	onous	
<ul> <li>NEMA I</li> </ul>	<ul> <li>NEMA MG1, IEEE, and ANSI standards compliance for</li> </ul>		Frequency regulation, steady state	±0.75	5%	
	ature rise and motor s	•	Frequency	Fixed		
<ul> <li>Sustained short-circuit current of up to 300% of the rated</li> </ul>		Air cleaner type, all models Dry		y		

Exhaust

- Sustained short-circuit current of up to 300% of the rated current for up to 10 seconds.
- Sustained short-circuit current enabling downstream circuit breakers to trip without collapsing the alternator field.
- Self-ventilated and dripproof construction.
- Windings are vacuum-impregnated with epoxy varnish for dependability and long life.
- Superior voltage waveform from a two-thirds pitch stator and skewed rotor.

**Exhaust System** 60 Hz 50 Hz Exhaust manifold type Dry Exhaust flow at rated kW, m<sup>3</sup>/min. (cfm) 36.9 (1301) 29.1 (1028) Exhaust temperature at rated kW, dry 749 (1380) 687 (1269) exhaust, °C (°F) Maximum allowable overall back pressure, 19.8 (5.87) 5.85 (1.74) kPa (in. Hg) Maximum allowable back pressure after 15.1 (4.46) 4.2 (1.25) catalyst, kPa (in. Hg) Flanged Outlet at Catalyst Exhaust outlet size at engine hookup, mm (in.) see ADV drawing



# **Industrial Generator Set**

KG180

### 208-600 V

Gas

#### **Engine Electrical**

Engine Electrical				
Engine Electrical System	60 Hz	50 Hz		
Ignition system	Coil Pack			
Battery charging alternator:				
Ground (negative/positive)	Negative			
Volts (DC)	1:	2		
Ampere rating	Ampere rating 130			
Starter motor rated voltage (DC)	tarter motor rated voltage (DC) 12			
Battery, recommended cold cranking				
amps (CCA):				
Qty., rating for -18°C (0°F) one, 92		925		
Battery voltage (DC) 12		2		
Fuel				
Fuel System	60 Hz	50 Hz		

ruei System	00 HZ	30 HZ		
Fuel type	Natural Gas, LP Gas,	or Dual Fuel		
Fuel supply line inlet 2 NPT		NPT		
Natural gas, LPG, and Dual fuel	supply			
pressure, kPa (in. H <sub>2</sub> O)	pressure, kPa (in. H <sub>2</sub> O) 1.74-2.74 (7-11			
Fuel Composition Limits *	Nat. Gas	LP Gas		
Methane, % by volume	90 min.	_		
Ethane, % by volume	4.0 max.	—		
Propane, % by volume	1.0 max.	85 min.		
Propene, % by volume	0.1 max.	5.0 max.		
C <sub>4</sub> and higher, % by volume	0.3 max.	2.5 max.		
Sulfur, ppm mass	r, ppm mass 25 max.			
Lower heating value,				
MJ/m <sup>3</sup> (Btu/ft <sup>3</sup> ), min.	33.2 (890)	84.2 (2260)		
* Fuels with other compositions may be acceptable. If your fuel is outside the listed specifications, contact your local distributor for				

outside the listed specifications, contact your local distributor for further analysis and advice.

#### Lubrication

Lubricating System	60 Hz	50 Hz	
Туре	Full Pressure		
Oil pan capacity, L (qt.) §	11.3	11.3 (12)	
Oil pan capacity with filter, L (qt.) §	15.1	15.1 (16)	
Oil filter: quantity, type §	1, Car	1, Cartridge	
§ Rehlko recommends the use of Rehlko Genuine oil and fil		d filters.	

### Cooling

ocoming			
Radiator System	60 Hz	50 Hz	
Ambient temperature, °C (°F)*	perature, °C (°F)* 50 (122)		
Engine jacket water capacity, L (gal.)	11 (2.9)		
Radiator system capacity, including engine,			
L (gal.)	34	(9)	
Engine jacket water flow, Lpm (gpm)	219 (58)	182 (48)	
Heat rejected to cooling water at rated kW,			
dry exhaust, kW (Btu/min.)	98 (5573)	99 (5630)	
Heat rejected to charge cooling air at rated			
kW, dry exhaust, kW (Btu/min.)	20.1 (1143)	20.6 (1171)	
Heat rejected to engine oil at rated kW,			
dry exhaust, kW (Btu/min.)	19.6 (1114)	( )	
Water pump type		ifugal	
Fan diameter, including blades, mm (in.)	900 (	35.4)	
Fan, kWm (HP)	15 (20.1)	9 (12)	
Max. restriction of cooling air, intake and			
discharge side of radiator, kPa (in. $H_2O$ ) 0.125 (0.5)			
* Enclosure with enclosed silencer reduces a	mbient tempera	ature	
capability by 5°C (9°F).			
Operation Requirements			

#### **Operation Requirements**

Air Requirements	60 Hz	50 Hz
Radiator-cooled cooling air,		
m³/min. (scfm)†	331 (11700)	275 (9700)
Combustion air, m <sup>3</sup> /min. (cfm)	10.19 (360)	9.77 (345)
Heat rejected to ambient air:		
Engine, kW (Btu/min.)	53.4 (3036)	36.5 (2076)
Alternator, kW (Btu/min.)	16 (910)	13.8 (785)
Air density = $1.20 \text{ kg/m}^{3}$ (0.075 lbm/ft <sup>3</sup> )	( )	( )

Fuel Consumption‡		60Hz	50Hz	
Natural Gas, m <sup>3</sup> /hr. (cfh) at % load		Standby Ratings		
100%		62 (2188)	47.4 (1674)	
75%		48.6 (1716)	37.3 (1317)	
50%		35.2 (1245)	27.2 (961)	
25%		21.9 (773)	17.1 (604)	
0%		8.5 (301.5)	7.0 (248)	
LP Gas, m <sup>3</sup> /hr. (cfh) at	% load	Standby Ratings		
100%		23.5 (829)	18.9 (669)	
75%		18.5 (654)	12.6 (443)	
50%		13.6 (479)	9.3 (327)	
25%		8.6 (304)	6.8 (239)	
0%		3.7 (129)	2.8 (100)	
Nominal Fuel Rating:	al Fuel Rating: Natural gas, 37 MJ/m <sup>3</sup> (1000 Btu/ft. <sup>3</sup> ) LP vapor, 93 MJ/m <sup>3</sup> (2500 Btu/ft. <sup>3</sup> )		,	

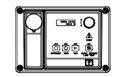
LP vapor LP vapor conversion factors:

 $8.58 \text{ ft.}^3 = 1 \text{ lb.}$ 

 $0.535 \text{ m}^3 = 1 \text{ kg}.$ 

 $36.39 \text{ ft.}^3 = 1 \text{ gal.}$ 

### Controllers



#### APM402 Controller

Provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility.

- Digital display and menu control provide easy local data access
- · Measurements are selectable in metric or English units
- Remote communication thru a PC via network or serial configuration
- Controller supports Modbus® protocol
- Integrated hybrid voltage regulator with ±0.5% regulation
- Built-in alternator thermal overload protection
- NFPA 110 Level 1 capability

Refer to G6-161 for additional controller features and accessories.



#### APM603 Controller

Provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility.

- 7-inch graphic display with touch screen and menu control provides easy local data access
- Measurements are selectable in metric or English units
- Load management to connect and disconnect loads as required
- Controller supports Modbus<sup>®</sup> RTU, Modbus<sup>®</sup> TCP, SNMP and BACnet<sup>®</sup>
- Integrated voltage regulator with ±0.25% regulation
- Built-in alternator thermal overload protection
- UL-listed overcurrent protective device
- NFPA 110 Level 1 capability

Refer to G6-162 for additional controller features and accessories.

Modbus® is a registered trademark of Schneider Electric.



# **Industrial Generator Set**

Gas

# Standard Features

- Air Cleaner Restrictor Indicator .
- Alternator Protection
- Battery Rack and Cables
- Closed Crankcase Ventilation (CCV) Filter
- Dual Fuel Reset Box (standard on dual fuel models)
- Gas Fuel System (includes fuel mixer, electronic secondary gas regulator, gas solenoid valve, and flexible fuel line between the engine and the skid-mounted fuel system components)
- Integral Vibration isolation .
- Local Emergency Stop Switch
- **Oil Drain Extension**
- **Operation and Installation Literature**
- Open Unit Accessory Kit (Duct Flange, Stone Guard, and Three-Way Exhaust Catalyst)

# **Available Options**

#### **Circuit Breakers** Туре

- Magnetic Trip Thermal Magnetic Trip
- Electronic Trip (LI)
- Electronic Trip with Short Time (LSI)
  - Manual

80%

**Electrically Operated** (for paralleling)

Operation

Rating

100%

#### Ground Fault (LSIG) **Circuit Breaker Mounting**

Generator Mounted

Electronic Trip with

- Remote Mounted
- Bus Bar (for remote mounted breakers)

# **Enclosures for Remote Mounted Circuit Breakers**

NEMA 1 

# NEMA 3R

# Approvals and Listings

- cULus (UL 2200 and CSA)
- Hurricane Rated Enclosure (Available with Premium Aluminum Sound Enclosure Only)
- IBC Seismic Certification

### **Enclosed Unit**

- Sound Enclosure (with enclosed critical silencer)
- Weather Enclosure (with enclosed critical silencer)

### **Open Unit**

Exhaust Silencer, Critical

### **Fuel System**

- Dual Fuel NG/LPG (automatic changeover)
- Flexible Fuel Line
- Fuel Filter Kit
- Secondary Gas Solenoid Valve (UL Fuel System) Controller
- Failure Relay w/Harness,1 Fault (APM603 controller only)
- Four Input/Fifteen Output Module
- Local Emergency Stop Switch
- Lockable Emergency Stop
- Manual Key Switch (APM603 controller only)
- Manual Speed Adjust (APM402 controller only)
- Paralleling, Gen Mounted EOB (APM603 controller only)
- Paralleling, Remote Mounted EOB (APM603 controller only)
- **Remote Annunciator Panel**
- Run Relay, 12 V
- Two Input/Five Output Module (APM402 controller only)

### **Cooling System**

- Block Heater, 1500 W, 120 V
- Block Heater, 1500 W, 240 V Required for ambient temperatures below 10°C (50°F)
  - Electrical System

208-600 V

- Batterv
- Battery Charger (6A or 10A)
- Temperature Compensation for 10A Battery Charger
- Battery Heater, 120 V
- Alternator Strip Heater
- Basic Electrical package (Includes 30 A terminal strip, DC light switch, 20 A, 240 VAC receptacle, and 20 A, 120 VAC GFI receptacles.)

### Miscellaneous

- Π Certified Test Report
- Engine Fluids (oil and coolant) Added
- Rodent Guards
- Skid End Caps

#### Literature

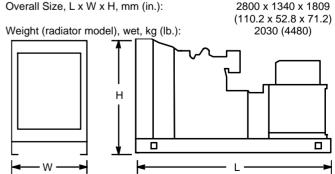
- General Maintenance
- **NFPA 110**
- Overhaul
- Production

#### Warranty

- 2-Year Basic Limited Warranty
- 5-Year Basic Limited Warrantv
- 5-Year Comprehensive Limited Warranty
- 10-Year Extended Warranty

#### Other Options

### **Dimensions and Weights**



NOTE: This drawing is provided for reference only and should not be used for planning installation. Contact your local distributor for more detailed information.