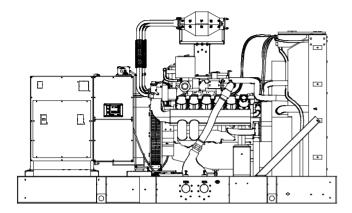


Gas

EPA-Certified for Stationary and Mobile Emergency and Non-Emergency Applications

Ratings Range

		60 Hz
Standby:	kW	295-400
-	kVA	369-500
Prime:	kW	360-365
	kVA	450-456

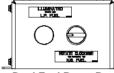


Standard Features

- Rehlko provides one-source responsibility for the generating system and accessories.
- The generator set and its components are prototype-tested, factory-built, and production-tested.
- The 60 Hz generator set offers a cULus listing.

208-600 V

- The generator set accepts rated load in one step.
- The 60 Hz generator set meets NFPA 110, Level 1, when equipped with the necessary accessories and installed per NFPA standards.
- A one-year limited warranty covers all generator set systems and components. Two- and five-year extended limited warranties are also available for purchase in some jurisdictions.
- Alternator features:
 - The pilot-excited, permanent magnet (PM) alternator provides superior short-circuit capability.
 - The brushless, rotating-field alternator has broadrange reconnectability.
- Dual fuel model features:
 - Natural gas is the primary fuel. Automatically transfers back to primary fuel when LP fuel becomes low or generator stops and restarts.
 - The patent pending reset box on the generator provides the ability to manually transfer back to natural gas.
 - The natural gas rating is available when running on natural gas.
 - APM603 controller provides load shed for automatic derate to LP ratings to prevent an overload condition.



Dual Fuel Reset Box

Generator Set Ratings

				130°C Standby	Rise	Natural Gas 105°C Prime		Rich-B Gas (V 130°C Standby	apor) Rise
Alternator	Voltage	Ph	Hz	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps
	120/208	3	60	400/500	1388	360/450	1250	295/369	1025
5M4024	127/220	3	60	400/500	1313	360/450	1181	295/369	969
51014024	220/380	3	60	400/500	760	360/450	684	295/369	561
	277/480	3	60	400/500	602	360/450	542	295/369	444
	120/208	3	60	400/500	1388	360/450	1250	295/369	1025
	127/220	3	60	400/500	1313	360/450	1181	295/369	969
5M4027	120/240	3	60	400/500	1203	360/450	1083	295/369	888
	220/380	3	60	400/500	760	360/450	684	295/369	561
	277/480	3	60	400/500	602	360/450	542	295/369	444
4M4266	347/600	3	60	400/500	482	365/456	439	300/375	361

RATINGS: All three-phase units are rated at 0.8 power factor. Standby Ratings: The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. Prime Power Ratings: At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour in twelve. Ratings are in accordance with ISO-8528-1 and ISO-3046-1. Obtain technical information bulletin (TIB-101) for ratings guidelines, complete ratings definitions, and site condition derates. The generator set manufacturer reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.



Alternator Specifications

Specifications	Alternator	NEMA MG
Туре	4-Pole, Rotating-Field	temperatu
Exciter type	Brushless, Permanent- Magnet Pilot Exciter	 Sustained current for
Leads: quantity, type	10/12, Reconnectable 4, 600 V	
Voltage regulator	Solid State, Volts/Hz	 Sustained
Insulation:	NEMA MG1	breakers t
Material	Class H, Synthetic,	 Self-ventil
Wateria	Nonhygroscopic	 Superior v
Temperature rise	130°C, 150°C Standby	skewed ro
Bearing: quantity, type	1, Sealed	 Brushless
Coupling	Flexible Disc	
Amortisseur windings	Full	load respo
Rotor balancing	125%	
Voltage regulation, no-load to full-load	Controller Dependent	
One-step load acceptance	100% of Rating	
Unbalanced load capability	100% of Rated Standby	
	Current	
Peak motor starting kVA:	(35% dip for voltages below)	
480 V 5M4024 (10 lead)	1350 (60Hz)	
480 V 5M4027 (12 lead)	2200 (60Hz)	
600 V 4M4266 (4 lead)	1300 (60Hz)	

G1, IEEE, and ANSI standards compliance for ure rise and motor starting.

Gas

- d short-circuit current of up to 300% of the rated or up to 10 seconds.
- d short-circuit current enabling downstream circuit to trip without collapsing the alternator field.
- ilated and dripproof construction.
- voltage waveform from a two-thirds pitch stator and rotor.
- s alternator with brushless pilot exciter for excellent onse.

Application Data

Engine Electrical

Engine

Engine		Engine Electrical		
Engine Specifications		Engine Electrical System		
Manufacturer	PSI/Doosan	Battery charging alternator:		
Engine model	D219L	Ground (negative/positive)	Ne	gative
Engine type	21.9 L, 4-Cycle, Turbocharged,	Volts (DC)		24
	Charge Air-Cooled	Ampere rating		45
Cylinder arrangement	V-12	Starter motor rated voltage (DC)		24
Displacement, L (cu. in.)	21.9 (1336)	Battery, recommended cold cranking amps		
Bore and stroke, mm (in.)	128 x 142 (5.0 x 5.6)	(CCA):		
Compression ratio	10.5:1	Qty., CCA rating each	Tw	o, 925
Piston speed, m/min. (ft./min.)	511 (1677)	Battery voltage (DC)		12
Main bearings: quantity, type	14, Precision Half-Shell	Fuel		
Rated rpm	1800	Fuel System - Rich Burn		
Max. power at rated rpm, kWm (BHP)		Fuel type	Natural Gas	IP Gas or
Natural Gas	451 (605)	i dei type	Dual	
LP Gas	352 (472)	Fuel supply line inlet	3.0 N	
Cylinder head material	Cast Iron	Natural gas fuel supply pressure, kPa (in.	0.01	
Piston: type, material	—	H_2O)	1.74-2.74	(7.0-11.0)
Crankshaft material	Forged Steel	LPG vapor withdrawal fuel supply		(1.6 1.1.6)
Valve material	—	pressure, kPa (in. H_2O)	1.74-2.74	(7.0-11.0)
Governor: type	Electronic	Dual fuel engine, LPG vapor withdrawal		()
Frequency regulation, no-load to full-load	Isochronous	fuel supply pressure, kPa (in. H ₂ O)	1.74	(7.0)
Frequency regulation, steady state	±0.5%	Fuel supply pressure, measured at the gener	ator set fuel inle	et
Frequency	Fixed	downstream of any fuel system equipment ac	cessories.	
Air cleaner type, all models	Dry	Fuel Composition Limits *	Nat. Gas	LP Gas
Exhaust		Methane, % by volume	90 min.	_
Exhaust System		Ethane, % by volume	4.0 max.	
Exhaust manifold type	Wet	Propane, % by volume	1.0 max.	85 min.
Exhaust flow at rated kW, m ³ /min.		Propene, % by volume	0.1 max.	5.0 max.
(cfm)	1932 (2529)	C₄ and higher, % by volume	0.3 max.	2.5 max.
Exhaust temperature at rated kW,		Sulfur, ppm mass	25 n	nax.
dry exhaust, °C (°F)	614 (1136)	Lower heating value,		
Maximum allowable back pressure		MJ/m ³ (Btu/ft ³), min.		84.2 (2260)
overall, kPa (in. Hg)	17.9 (5.3)	* Fuels with other compositions may be acceptal		
Maximum allowable back pressure	/>	listed specifications, contact your local distribute	or for further ana	ysis and
after catalyst, kPa (in. Hg)	9.7 (2.9)	advice.		
Engine exhaust outlet size, mm (in.)	Flanged Outlet at Catalyst, see ADV drawing			



Industrial Generator Set

400REZXD

208-600 V

Gas

Application Data

Lubrication						
Lubricating System						
Туре	Full Pressure					
Oil pan capacity, L (qt.) §	40 (42.3)					
Oil pan capacity with filter, L (qt.) §	47.1 (49.7)					
Oil filter: quantity, type §	2, Cartridge					
Oil cooler	Water-Cooled					
§ Rehlko recommends the use of Rehlko	Genuine oil and filters.					
Cooling						
Radiator System						
Ambient temperature, °C (°F)*	50 (122)					
Engine jacket water capacity, L (gal.)	44 (12)					
Radiator system capacity, including engine, L (gal.)	190 (51)					
Engine jacket water flow, Lpm (gpm)	570 (151)					
Heat rejected to cooling water at rated kW, dry exhaust, kW (Btu/min.) Heat rejected to air charge cooler at	516 (29345)					
rated kW, dry exhaust, kW (Btu/min.)	65 (3686)					
Water pump type	Centrifugal					
Fan diameter, including blades, mm (in.)	1321 (52)					
Fan, kWm (HP)	31 (42)					
Max. restriction of cooling air, intake and discharge side of radiator, kPa (in. H_2O)	0.125 (0.5)					

 Weather and sound enclosures with internal silencer reduce ambient temperature capability by 5°C (9°F).

Operation Requirements

Air Requirements	
Radiator-cooled cooling air,	
m³/min. (scfm)†	870 (30700)
Combustion air, m ³ /min. (cfm)	1821 (829)
Heat rejected to ambient air:	
Engine, kW (Btu/min.)	25 (1437)
Alternator, kW (Btu/min.)	23 (1309)
† Air density = 1.20 kg/m ³ (0.075 lbm/ft ³)	
Fuel Consumption‡	
Natural Gas, m³/hr. (cfh) at % load	Standby Rating
100%	136.2 (4808)

	75%		107.6 (3801)
	50%		79.9 (2822)
	25%		51.8 (1829)
	Natural Gas, m ³ /hr. (cfh)	at % load	Prime Rating
	100%		109.2 (3856)
	75%		85.1 (3005)
	50%		60.5 (2137)
	25%		37.7 (1331)
	LP Gas, m ³ /hr. (cfh) at %	load	Standby Rating
	100%		44.1 (1556)
	75%		35.3 (1246)
	50%		26.8 (945)
	25%		18.1 (639)
‡ Nominal Fuel Rating: Natural gas,			, 37 MJ/m ³ (1000 Btu/ft ³)
LP Vapor, 93			3 MJ/m ³ (2500 Btu/ft ³)

LP vapor conversion factors:

- 8.58 ft.³ = 1 lb.
 - $0.535 \text{ m}^3 = 1 \text{ kg}.$
 - $36.39 \text{ ft.}^3 = 1 \text{ gal.}$

Controllers



APM402 Controller

Provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility.

- Digital display and menu control provide easy local data access
- Measurements are selectable in metric or English units
 Remote communication thru a PC via network or serial
 - configuration
- Controller supports Modbus[®] protocol
- Integrated hybrid voltage regulator with ±0.5% regulation
- Built-in alternator thermal overload protection
- NFPA 110 Level 1 capability

Refer to G6-161 for additional controller features and accessories.



APM603 Controller

Provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility.

- 7-inch graphic display with touch screen and menu control provides easy local data access
- Measurements are selectable in metric or English units
- Paralleling capability to control up to 8 generators on an isolated bus with first-on logic, synchronizer, kW and kVAR load sharing, and protective relays Note: Parallel with other APM603 controllers only
- Generator management to turn paralleled generators off and on as required by load demand
- · Load management to connect and disconnect loads as required
- Controller supports Modbus[®] RTU, Modbus[®] TCP, SNMP and BACnet[®]
- Integrated voltage regulator with ±0.25% regulation
- · Built-in alternator thermal overload protection
- UL-listed overcurrent protective device
- NFPA 110 Level 1 capability

Refer to G6-162 for additional controller features and accessories.



Decision-Maker[®] 6000 Paralleling Controller

Provides advanced control, system monitoring, and system diagnostics with remote monitoring capabilities for paralleling multiple generator sets.

- Paralleling capability to control up to 8 generators on an isolated bus with first-on logic, synchronizer, kW and kVAR load sharing, and protective relays
 - Note: Parallel with other Decision-Maker® 6000 controllers only
- Digital display and keypad provide easy local data access
- Measurements are selectable in metric or English units
- Remote communication thru a PC via network or modem configuration
- Controller supports Modbus® protocol
- Integrated voltage regulator with ±0.25% regulation
- · Built-in alternator thermal overload protection
- NFPA 110 Level 1 capability

Refer to G6-107 for additional controller features and accessories. Modbus[®] is a registered trademark of Schneider Electric. BACnet[®] is a registered trademark of ASHRAE.



Industrial Generator Set

Gas

Standard Features

- Alternator Protection
- Battery Rack and Cables
- Closed Crankcase Ventilation (CCV) with Filters
- Dual Fuel Reset Box (standard on dual fuel models)
- Integral Vibration Isolation
- Local Emergency Stop Switch
- Low Coolant Level Shutdown
- Oil Drain Extension
- Operation and Installation Literature
- Secondary Gas Solenoid Valve
- Three-Way Exhaust Catalyst

Available Options

Circuit Breakers Type

- Magnetic Trip
- Thermal Magnetic Trip
- Electronic Trip (LI)
- Electronic Trip with Short Time (LSI)
- Electronic Trip with Ground Fault (LSIG)

Circuit Breaker Mounting

- Generator Mounted
- Remote Mounted
- □ Bus Bar (for remote mounted breakers)

Enclosed Remote Mounted Circuit Breakers

- NEMA 1 (15-5000 A)
- NEMA 3R (15-1200 A)

Approvals and Listings

- □ cULus (UL 2200 and CSA)
- Hurricane Rated Enclosure
- IBC Seismic Certification

Enclosed Unit

- □ Sound Enclosure with Internal Silencer (Aluminum)
- Sound Enclosure with Internal Silencer (Steel)
- □ Weather Enclosure with Internal Silencer (Steel)

Open Unit

- □ Exhaust Silencer, Critical (Kit includes two silencers)
- Flexible Exhaust Connector, Stainless Steel (Kit contains two flexible exhaust connectors) Controller
- Common Failure Relay
- Communications Products and PC Software
- Decision-Maker[®] Paralleling System (DPS) (Decision-Maker[®] 6000 controller only)
- Dry Contact Kit (isolated alarm) (Decision-Maker[®] 6000 controller only)
- Two Input/Five Output Module (APM402 controller only)
- □ Four Input/Fifteen Output Module (APM603 controller only)
- □ Prime Power Switch (Decision-Maker[®] 6000 controller only)
- Dere-Alarms, NFPA110
- Remote Emergency Stop
- Lockable Remote Emergency Stop
- Remote Serial Annunciator Panel
- Run Relay (standard with APM603)
- Manual Key Switch (APM603 controller only)
- □ Manual Speed Adjust (APM402 controller only)

Cooling System

- □ Block Heater, 6000 W, 208 V, 1 Ph
- Block Heater, 6000 W, 240 V, 1 Ph (Select 1 Ph or 3 Ph)

208-600 V

- □ Block Heater, 6000 W, 480 V, (Select 1 Ph or 3 Ph) Required for Ambient Temperatures Below 10°C (50°F)
- Radiator Duct Flange

Electrical System

- Generator Heater
- Battery
- Battery Charger
- Battery Charger Temperature Compensation
- Battery Heater
 - Fuel System
- Dual Fuel, NG/LPG (Automatic Changeover)
- Flexible Fuel Lines
- (required when the generator set skid is spring mounted)
- Gas Filter

Miscellaneous

- Air Cleaner Restriction Indicator
- Certified Test Report
- Engine Fluids Added
- Rated Power Factor Testing Literature
- General Maintenance
- NFPA 110
- Overhaul
- Production

Warranty

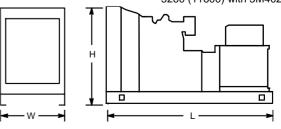
- 2-Year Basic Limited Warranty
- 2-Year Prime Limited Warranty
- 5-Year Basic Limited Warranty
- 10-Year Major Component Limited Warranty

Dimensions and Weights

Overall Size, L x W x H, max., mm (in.): Weight (radiator model), wet,

max., kg (lb.):

4100 x 2190 x 2464 (161.4 x 86.2 x 97.0) 5040 (11115) with 4M4266 5220 (11510) with 5M4024 5260 (11600) with 5M4027



NOTE: This drawing is provided for reference only and should not be used for planning installation. Contact your local distributor for more detailed information.

Discofery Energy, LLC 200 Twin Oaks Road, Kohler, WI 53044 USA For the nearest sales and service outlet in the US and Canada, phone 1-800-544-2444 - powersystems.rehlko.com

Rating □ 80% □ 100%

Manual

Operation

Manual with Shunt Trip

Electrically Operated

(for paralleling)