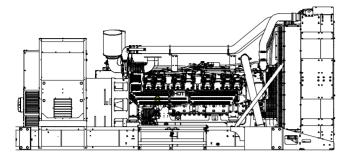
Industrial Diesel Generator Set -

Tier 2 EPA-Certified for Stationary Emergency Applications



KDxxxx designates a generator set with a Tier 2 EPA-Certified engine. KDxxxx-F designates a 60 Hz generator set with a fuel optimized engine.

Ratings Range

		60 Hz
Standby:	kW	1590-1750
-	kVA	1988-2188
Prime:	kW	1400-1580
	kVA	1750-1975



Standard Features

- Rehlko provides one-source responsibility for the generating system and accessories.
- Approved for use with certified renewable Hydrotreated Vegetable Oil (HVO)/Renewable Diesel (RD) fuels compliant with EN15940/ASTM D975.
- The generator set and its components are prototype-tested, factory-built, and production-tested.
- The 60 Hz generator set offers a UL 2200 listing.
- · The generator set accepts rated load in one step.
- The 60 Hz generator set meets NFPA 110, Level 1, when equipped with the necessary accessories and installed per NFPA standards.
- A standard three-year unlimited-hour limited warranty for standby applications in the U.S. And Canada. Five-year basic, five-year comprehensive, and ten-year extended limited warranties are also available.
- A standard two-year or 8700-hour limited warranty for prime power applications.
- Other features:
 - Rehlko designed controllers for one-source system integration and remote communication. See Controllers on page 4.
 - The low coolant level shutdown prevents overheating (standard on radiator models only).

General Specifications

Orderable Generator Model Number	GMKD1750
Manufacturer	Rehlko
Engine: model	KD45V20
Alternator Choices	KH04920TO4D KH05641TO4D KH05740TO4D KH06400TO4D KH06721TO4D KH06810TO4D
Performance Class	Per ISO 8528-5
One Step Load Acceptance	100%
Voltage	Wye, 600 V., or 4160 V
Controller	APM603, APM802
Fuel Tank Capacity, L (gal.)	5863-21985 (1549-5808)
Fuel Consumption, L/hr (gal./hr) 100% at Standby Fuel Consumption, L/hr (gal./hr)	461 (121.7)
100% at Prime Power	427 (112.7)
Emission Level Compliance (KDxxxx)	Tier 2
Open Unit Noise Level @ 7 m dB(A) at Rated Load	98
Data Center Continuous (DCC) Rating (Refer to TIB-101 for definitions)	Same as the Standby Rating below

Conscious Care[™] **Qualified**

 Reduce operating costs, fuel consumption, and greenhouse gas emissions with Conscious Care[™] maintenance program.

Generator Set Ratings

				150°C R Standby R		130°C Standby		125°C F Prime R		105°C F Prime Ra	
Alternator	Voltage	Ph	Hz	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps
KH04920TO4D	240/416	3	60	1620/2025	2811	1590/1988	2759	1560/1950	2707	1400/1750	2429
KH04920104D	277/480	3	60	1750/2188	2632	1750/2188	2632	1580/1975	2376	1540/1925	2316
	220/380	3	60	1750/2188	3325	1750/2188	3325	1580/1975	3001	1580/1975	3001
	230/400	3	60	1750/2188	3159	1750/2188	3159	1580/1975	2851	1580/1975	2851
KH05740TO4D	240/416	3	60	1750/2188	3037	1750/2188	3037	1580/1975	2742	1580/1975	2742
	277/480	3	60	1750/2188	2632	1750/2188	2632	1580/1975	2376	1580/1975	2376
	347/600	3	60	1750/2188	2106	1750/2188	2106	1570/1962	1888	1570/1962	1888
	230/400	3	60	1750/2188	3159	1750/2188	3159	1580/1975	2851	1580/1975	2851
KH06400TO4D	240/416	3	60	1750/2188	3037	1750/2188	3037	1580/1975	2742	1580/1975	2742
	277/480	3	60	1750/2188	2632	1750/2188	2632	1580/1975	2376	1580/1975	2376

RATINGS: All three-phase units are rated at 0.8 power factor. Standby Ratings: The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. Prime Power Ratings: At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour in twelve. Ratings are in accordance with ISO-8528-1 and ISO-3046-1. For limited running time and continuous ratings, consult the factory. Obtain technical information bulletin (TIB-101) for ratings guidelines, complete ratings definitions, and site condition derates. The generator set manufacturer reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.



Industrial Diesel Generator Set - R

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				150°C I Standby		130°C F Prime R		125°C F Prime Ra		105°C Prime R	
Alternator	Voltage	Ph	Hz	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps
	220/380	3	60	1750/2188	3324	1750/2188	3324	1580/1975	3001	1580/1975	3001
	230/400	3	60	1750/2188	3159	1750/2188	3159	1580/1975	2851	1580/1975	2851
KH06810TO4D	240/416	3	60	1750/2188	3037	1750/2188	3037	1580/1975	2742	1580/1975	2742
	277/480	3	60	1750/2188	2632	1750/2188	2632	1580/1975	2376	1580/1975	2376
	347/600	3	60	1750/2188	2105	1750/2188	2105	1580/1975	1901	1580/1975	1901
KH05641TO4D	2400/4160	3	60	1740/2175	302	1700/2125	295	1560/1950	271	1560/1950	271
KH06721TO4D	2400/4160	3	60	1750/2188	304	1750/2188	304	1580/1975	275	1580/1975	275

Engine Specifications	60 Hz
Engine: model	KD45V20
Engine: type	4-Cycle, Turbocharged, Intercooled
Cylinder arrangement	20-V
Displacement, L (cu. in.)	45 (2746)
Bore and stroke, mm (in.)	135 x 157 (5.31 x 6.18)
Compression ratio	15.0:1
Piston speed, m/min. (ft./min.)	565 (1854)
Main bearings: quantity, type	11, Precision Half Shells
Rated rpm	1800
Max. power at rated rpm, kWm (BHP)	1910 (2561)
Cylinder head material	Cast Iron
Crankshaft material	Steel
Valve (exhaust) material	Steel
Governor: type, make/model	KODEC Electronic Control
Frequency regulation, no-load to full-load	Isochronous
Frequency regulation, steady state	±0.25%
Frequency	Fixed
Air cleaner type, all models	Dry
Lubricating System	60 Hz
Туре	Full Pressure
Oil pan capacity with filter (dipstick max.	
mark), L (qt.) §	165 (174)
Oil pan capacity with filter (initial fill),	
L (qt.) §	180 (190)
Oil filter: quantity, type §	4, Cartridge
§ Rehlko recommends the use of Rehlko	Genuine oil and filters.
Fuel System	60 Hz

Fuel supply line, min. ID, mm (in.)	19 (0.75)
Fuel return line, min. ID, mm (in.)	12 (0.5)
Max. fuel flow, Lph (gph)	629 (166)
Min./max. fuel pressure at engine supply	
connection, kPa (in. Hg)	-30/30 (-8.8/8.8)
Max. return line restriction, kPa (in. Hg)	30 (8.8)
Fuel filter: quantity, type	1, Primary Engine Filter
	1, Fuel/Water Separator
Recommended fuel	#2 Diesel ULSD/HVO/RD

Fuel Consumption**	60 Hz
Diesel, Lph (gph) at % load	Standby Rating
100%	461 (121.7)
75%	364 (96.2)
50%	261 (68.8)
25%	148 (39.0)
Diesel, Lph (gph) at % load	Prime Rating
100%	427 (112.7)
75%	332 (87.7)
50%	237 (62.6)
25%	142 (37.6)
** Volumetric Fuel consumption i HVO/RD than #2 ULSD.	s up to 4% higher when using

Radiator System	60	Hz
Ambient temperature, °C (°F)*	50 (122)	40 (104)
Radiator system capacity, including		
engine, L (gal.)	303 (80)	278 (73.4)
Engine jacket water capacity, L (gal.)	143	(37)
Engine jacket water flow, Lpm (gpm)	2339	(618)
Heat rejected to cooling water at rated		
kW, dry exhaust, kW (Btu/min.)	727 (4	41343)
Heat rejected to charge air cooler at		
rated kW, dry exhaust, kW (Btu/min.)	502 (2	28548)
Charge cooling air inlet temperature at		
25°C (77°F) ambient, °C (°F)	240	(464)
Turbocharger boost (abs), bar (psi)	3.64	(52.8)
Water pump type	Cent	rifugal
Fan diameter, including blades, mm (in.)	1750	(68.9)
Fan, kWm (HP)	70 (93.9)
Max. restriction of cooling air, intake and		
discharge side of radiator, kPa (in. H ₂ O)	0.12	5 (0.5)

^{*} Enclosure with enclosed silencer reduces ambient temperature capability by 5°C (9°F) for the 50°C radiator system.

Remote Radiator System [†]	60 Hz
Exhaust manifold type	Dry
Connection sizes:	
Water inlet/outlet, mm (in.)	
Charge air cooler inlet/outlet	
(pipe dia. of flange), mm (in.)	_
Static head allowable above engine,	
kPa (ft. H₂O)	70 (23.5)

[†] Contact your local distributor for cooling system options and specifications based on your specific requirements.



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Exhaust System	CO U-
	60 Hz
Exhaust flow at rated kW, m³/min. (cfm)	344 (12148)
Exhaust temperature at rated kW at	
25°C (77°F) ambient, dry exhaust, °C (°F)	540 (1004)
Maximum allowable back pressure,	340 (1004)
kPa (in. Hg)	8.5 (2.5)
Exh. outlet size at eng. hookup,	, ,
mm (in.)	See ADV drawing
Electrical System	60 Hz
Battery charging alternator:	
Ground (negative/positive)	Negative
Volts (DC)	24
Ampere rating	140
Starter motor qty. at starter motor power	Standard: 2 @ 8.4 kW, 24;
rating, rated voltage (DC)	Redundant (optional): 4 @ 8.4 kW, 24
Battery, recommended cold cranking	,
amps (CCA):	
Quantity, CCA rating each, type (with	
standard starters)	4, 1110, AGM
Quantity, CCA rating each, type (with optional redundant starters)	8, 1110, AGM
Battery voltage (DC)	12
Air Requirements	60 Hz
Radiator-cooled cooling air,	
m ³ /min. (scfm)‡	2129 (75185)
Cooling air required for generator set	
when equipped with city water cooling or remote radiator, based on	
14°C (25°F) rise, m³/min. (scfm)‡	1217 (42991)
Combustion air, m³/min. (cfm)	123 (4343)
Heat rejected to ambient air:	- (/
Engine, kW (Btu/min.)	233 (13250)
	107 (6096)

Alternator Speci	fications	60 Hz
Туре		4-Pole, Rotating-Field
Exciter type		Brushless, Permanent-
		Magnet Pilot Exciter
Voltage regulator		Solid-State, Volts/Hz
Insulation:		NEMA MG1, UL 1446,
		Vacuum Pressure
		Impregnated (VPI)
Material		Class H, Synthetic, Nonhygroscopic
Temperature	rico	130°C, 150°C Standby
Bearing: quantity,		1. Sealed
Coupling type	туре	Flexible Disc
Amortisseur wind	inge	Fiexible Disc Full
	g type (up to 600 V)	Random Wound
•	g type (up to 600 V)	Form Wound
Rotor balancing	g type (above 600 v)	125%
9	n, no-load to full-load	±0.25%
Unbalanced load		100% of Rated Standby
Offibalariceu loau	Саравшіц	Current
Peak motor starting	na kVA:	(35% dip for voltages
	3	below)
480 V	KH04920TO4D	6509
480 V	KH05740TO4D	6749
480 V	KH06400TO4D	7228
480 V	KH06810TO4D	8466
480 V	KH06810TO4D	8466
4160 V	KH05641TO4D	NA
4160 V	KH06721TO4D	NA

Alternator Standard Features

- The pilot-excited, permanent magnet (PM) alternator provides superior short-circuit capability.
- All models are brushless, rotating-field alternators.
- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting.
- Sustained short-circuit current of up to 300% of the rated current for up to 10 seconds.
- Sustained short-circuit current enabling downstream circuit breakers to trip without collapsing the alternator field.
- Self-ventilated and dripproof construction.
- Superior voltage waveform from two-thirds pitch windings and skewed stator.
- Brushless alternator with brushless pilot exciter for excellent load response.

NOTE:

See TIB-102 Alternator Data Sheets for alternator application data and ratings, efficiency curves, voltage dip with motor starting curves, and short circuit decrement curves.

‡ Air density = 1.20 kg/m³ (0.075 lbm/ft³)

Tier 2 EPA-Certified for Stationary Emergency Applications

Controllers



APM802 Controller

Provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility.

- 12-inch graphic display with touch screen and menu control provide easy local data access
- Measurements are selectable in metric or English units
- User language is selectable
- . Two USB ports allow connection of a flash drive, mouse, or keypad
- Electrical data, mechanical data, and system settings can be saved to a flash drive
- Ethernet port allows connection to a PC type computer or Ethernet switch
- The controller supports Modbus® RTU and TCP protocols
- NFPA 110 Level 1 capability

Refer to G6-152 for additional controller features and accessories.

Modbus® is a registered trademark of Schneider Electric.



APM603 Controller

Provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility.

- 7-inch graphic display with touch screen and menu control provides easy local data access
- · Measurements are selectable in metric or English units
- Paralleling capability to control up to 8 generators on an isolated bus with first-on logic, synchronizer, kW and kVAR load sharing, and protective relays

Note: Parallel with other APM603 controllers only

- Generator management to turn paralleled generators off and on as required by load demand
- · Load management to connect and disconnect loads as required
- Controller supports Modbus® RTU, Modbus® TCP, SNMP and RACnot®
- Integrated voltage regulator with ±0.25% regulation
- · Built-in alternator thermal overload protection
- UL-listed overcurrent protective device
- · NFPA 110 Level 1 capability

Refer to G6-162 for additional controller features and accessories.

BACnet® is a registered trademark of ASHRAE.

Codes and Standards

- Engine-generator set is designed and manufactured in facilities certified to ISO 9001.
- Generator set meets NEMA MG1, BS5000, ISO, DIN EN, and IEC standards, NFPA 110.
- Engine generator set is tested to ISO 8528-5 for transient response.
- The generator set and its components are prototype-tested, factory-built, and production-tested.

Third-Party Compliance

• Tier 2 EPA-Certified for Stationary Emergency Applications

Available Approvals and Listings

- ☐ California OSHPD Pre-Approval
- □ cULus (UL 2200 and CSA)
- IBC Seismic Certification
- ☐ Florida Dept. of Environmental Protection (FDEP) Compliance (fuel tanks only)

Warranty Information

- A standard three-year unlimited-hour limited warranty for standby applications in the U.S. And Canada. Five-year basic, five-year comprehensive, and ten-year extended limited warranties are also available.
- A standard two-year or 8700-hour limited warranty for prime power applications.

Available Warranties for Standby Applications

- 5-Year Basic Limited Warranty
- ☐ 5-Year Comprehensive Limited Warranty
- ☐ 10-Year Major Components Limited Warranty

Standard Features

- Closed Crankcase Ventilation (CCV) Filters
- Customer Connection
- Generator Heater (4160 V)
- Integral Vibration Isolation
- Local Emergency Stop Switch
- Oil Drain and Coolant Drain Extension
- Operation and Installation Literature

Industrial Diesel Generator Set - KD175

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Available Options

Circuit Breakers **Electrical System** Туре Rating Battery, AGM (kit with gty. 4) Magnetic Trip 80% Battery, AGM (kit with qty. 8) Thermal Magnetic Trip 100% Battery Charger ☐ Electronic Trip (LI) Operation Battery Heater; 80 W, 120 V, 1Ph Electronic Trip with Short Manual Battery Rack and Cables **Electrically Operated** Time (LSI) Generator Heater (up to 600 Volt) (for paralleling) **Redundant Starters Circuit Breaker Mounting** Generator Mounted **Fuel System** Remote Mounted Flexible Fuel Lines Bus Bar (for remote mounted breakers) Restriction Gauge (for fuel/water separator) **Enclosed Remote Mounted Circuit Breakers** Literature NEMA 1 (15-5000 A) General Maintenance NEMA 3R (15-1200 A) **NFPA 110 Engine Type** Overhaul Production KDxxxx Tier 2 EPA-Certified Engine ■ KDxxxx-F Fuel Optimized Engine Miscellaneous Air Cleaner, Heavy Duty (loose) Approvals and Listings Air Cleaner Restriction Indicator □ California OSHPD Pre-Approval Alternator Air Filter (will reduce generator set rating by 7%) □ cULus (UL 2200 and CSA) Automatic Oil Replenishment System □ IBC Seismic Certification Engine Fluids (oil and coolant) Added ☐ Florida Dept. of Environmental Protection (FDEP) Compliance (fuel tanks only) П Rated Power Factor Testing ☐ Hurricane Rated Enclosure **Electrical Package (Requires Enclosure selection) Enclosed Unit** ☐ Basic Electrical Package (select 1 Ph or 3 Ph) Wire Battery Charger (1 Ph) ■ Sound Level 1 Enclosure/Fuel Tank Package Wire Block Heater (select 1 Ph or 3 Ph) ■ Sound Level 2 Enclosure/Fuel Tank Package Wire Controller Heater (1 Ph) Open Unit Wire Generator Heater (1 Ph) ☐ Exhaust Silencer, Critical (kits: PA-361625 qty. 2) Warranty (Standby Applications only) ■ Exhaust Silencer, Hospital (kits: PA-361626 gtv. 2) 5-Year Basic Limited Warranty ☐ Flexible Exhaust Connector, Stainless Steel □ 5-Year Comprehensive Limited Warranty Controller 10-Year Major Components Limited Warranty Input/Output, Digital Other ☐ Input/Output, Thermocouple (standard on 4160 V) ■ Load Shed (APM802 only) Manual Key Switch □ Remote Emergency Stop Switch Lockable Emergency Stop Switch ☐ Remote Serial Annunciator Panel

Cooling System

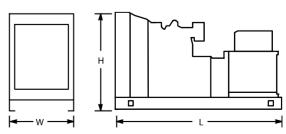
- ☐ Block Heater; 9000 W, 208 V, (Select 1 Ph or 3 Ph) *
- ☐ Block Heater; 9000 W, 240 V, (Select 1 Ph or 3 Ph) *
- Block Heater; 9000 W, 380 V, 3 Ph *
- ☐ Block Heater; 9000 W, 480 V, (Select 1 Ph or 3 Ph) *
 - * Required for ambient temperatures below 10°C (50°F). Block heater kit includes air intake manifold grid heater.

Dimensions and Weights

Overall Size, max., L x W x H, mm (in.):

Weight, radiator model, max. wet, kg (lb.):

5799 x 2382 x 2580 (228.3 x 93.8 x 101.6) 13123 (28943)



NOTE: This drawing is provided for reference only and should not be used for planning installation. Contact your local distributor for more detailed information.

Sound Enclosures and Subbase Fuel Tank

Sound Level 1 Enclosure Standard Features

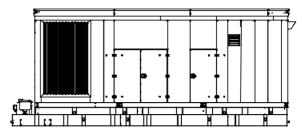
- Lift base or tank-mounted, aluminum construction enclosure with internal-mounted, exhaust silencers.
- Every enclosure has a sloped roof to reduce the buildup of moisture and debris.
- Sound attenuated enclosure that offers noise reduction using acoustic insulation, acoustic-lined air inlets and an acousticlined air discharge.
- Fade-, scratch-, and corrosion-resistant Power Armor[™] automotive-grade textured finish.
- Acoustic insulation that meets UL 94 HF1 flammability classification.
- Enclosure has large access doors that are hinged and removable which allow for easy maintenance.
- · Lockable, flush-mounted door latches.
- · Air inlet louvers reduce rain and snow entry.
- High wind bracing, 241 kph (150 mph).

Sound Level 2 Enclosure Standard Features

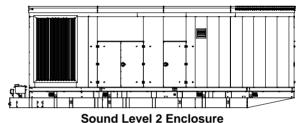
- Includes all of the sound level 1 enclosure features with the addition of up to 51 mm (2 in.) acoustic insulation material, intake sound baffles, vertical air discharge, and secondary silencers.
- Louvered air inlet and vertical outlet hood with 90 degree angles to redirect air and reduce noise.

Subbase Fuel Tank Features

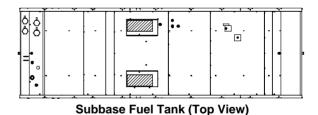
- The fuel tank has a black powder-coat finish texture.
- The above-ground rectangular secondary containment tank mounts directly to the generator set, below the generator set skid (subbase).
- Both the inner and outer tanks have UL-listed emergency relief vents.
- Flexible fuel lines are provided with subbase fuel tank selection.
- The containment tank's construction protects against fuel leaks or ruptures. The inner (primary) tank is sealed inside the outer (secondary) tank. The outer tank contains the fuel if the inner tank leaks or ruptures.
- The above ground secondary containment subbase fuel tank meets UL 142 requirements.
- · Features include:
 - o Additional fittings for optional accessories (qty. 3)
 - o Electrical stub-up area open to bottom
 - o Emergency inner and outer tank relief vents
 - o Fuel fill with lockable cap and 51 mm (2 in.) riser
 - o Fuel leak detection switch
 - o Fuel level mechanical gauge
 - o Fuel level sender
 - Normal vent
 - o Removable engine supply and return diptubes



Sound Level 1 Enclosure (Shown with available spill containment)



(Shown with available spill containment)



Discovery Energy, LLC 200 Twin Oaks Road, Kohler, WI 53044 USA For the nearest sales and service outlet in the US and Canada, phone 1-800-544-2444 - powersystems.rehlko.com