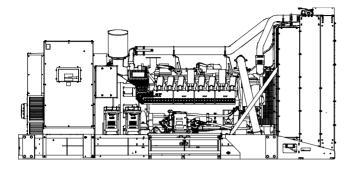


# Industrial Generator Diesel Set - KD1250

### Tier 2 EPA-Certified for Stationary Emergency Applications



KDxxxx designates a generator set with a Tier 2 EPA-Certified engine. KDxxxx-F designates a 60 Hz generator set with a fuel optimized engine.

# **Ratings Range**

 60 Hz

 Standby:
 kW
 1180-1250

 kVA
 1475-1562

 Prime:
 kW
 1070-1120

kVA 1338-1400



below

### Standard Features

- Rehlko provides one-source responsibility for the generating system and accessories.
- Approved for use with certified renewable Hydrotreated Vegetable Oil (HVO)/Renewable Diesel (RD) fuels compliant with EN15940/ASTM D975.
- The generator set and its components are prototype-tested, factory-built, and production-tested.
- The 60 Hz generator set offers a UL 2200 listing.
- The generator set accepts rated load in one step.
- The 60 Hz generator set meets NFPA 110, Level 1, when equipped with the necessary accessories and installed per NFPA standards.
- A standard three-year unlimited-hour limited warranty for standby applications in the U.S And Canada. Five-year basic, five-year comprehensive, and ten-year extended limited warranties are also available.
- A standard two-year or 8700-hour limited warranty for prime power applications.
- · Other features:
  - Rehlko designed controllers for one-source system integration and remote communication. See Controllers on page 4.
  - The low coolant level shutdown prevents overheating (standard on radiator models only).

### **Conscious Care™ Qualified**

 Reduce operating costs, fuel consumption, and greenhouse gas emissions with Conscious Care™ maintenance program.

# **General Specifications**

(Refer to TIB-101 for definitions)

Orderable Generator Model Number	GMKD1250-A
Manufacturer	Rehlko
Engine: model	KD36V16
Alternator Choices	KH03850TO4D
	KH04590TO4D
	KH04830TO4D
	KH05520TO4D
	KH05641TO4D
	KH06721TO4D
	KH06810TO4D
Performance Class	Per ISO 8528-5
One Step Load Acceptance	100%
Voltage	Wye, 600 V., or 4160 V
Controller	APM603, APM802
Fuel Tank Capacity, L (gal.)	5863-21985 (1549-5808)
Fuel Consumption, L/hr (gal./hr) 100% at Standby	330 (87.2)
Fuel Consumption, L/hr (gal./hr) 100% at Prime Power	298 (78.7)
Emission Level Compliance (KDxxxx)	Tier 2
Open Unit Noise Level @ 7 m dB(A) at Rated Load	97
Data Center Continuous (DCC) Rating	Same as the Standby Ratin

### **Generator Set Ratings**

				150°C F Standby F		130°C   Standby		125°C F Prime R		105°C F Prime R	
Alternator	Voltage	Ph	Hz	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps
	230/400	3	60	1250/1562	2255	1250/1562	2255	1120/1400	2021	1120/1400	2021
KH03850TO4D	240/416	3	60	1250/1562	2168	1250/1562	2168	1120/1400	1944	1120/1400	1944
	277/480	3	60	1250/1562	1879	1250/1562	1879	1120/1400	1684	1120/1400	1684
	230/400	3	60	1250/1562	2255	1250/1562	2255	1120/1400	2021	1120/1400	2021
KH04590TO4D	240/416	3	60	1250/1562	2168	1250/1562	2168	1120/1400	1944	1120/1400	1944
	277/480	3	60	1250/1562	1879	1250/1562	1879	1120/1400	1684	1120/1400	1684
KI IO 4020TO 4D	240/416	3	60	1210/1512	2099	1180/1475	2048	1120/1400	1944	1070/1338	1857
KH04830TO4D	277/480	3	60	1250/1562	1879	1250/1562	1879	1120/1400	1684	1120/1400	1684

RATINGS: All three-phase units are rated at 0.8 power factor. Standby Ratings: The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. Prime Power Ratings: At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour in twelve. Ratings are in accordance with ISO-8528-1 and ISO-3046-1. For limited running time and continuous ratings, consult the factory. Obtain technical information bulletin (TIB-101) for ratings guidelines, complete ratings definitions, and site condition derates. The generator set manufacturer reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.



# Industrial Generator Diesel Set - KD1250

# Tier 2 EPA-Certified for Stationary Emergency Applications

				150°C R Standby F		130°C I Standby		125°C F Prime Ra		105°C F Prime R	
Alternator	Voltage	Ph	Hz	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps
	220/380	3	60	1250/1562	2374	1250/1562	2374	1120/1400	2128	1120/1400	2128
KH05520TO4D	240/416	3	60	1250/1562	2168	1250/1562	2168	1120/1400	1944	1120/1400	1944
KH05520104D	277/480	3	60	1250/1562	1879	1250/1562	1879	1120/1400	1684	1120/1400	1684
	347/600	3	60	1250/1562	1504	1250/1562	1504	1120/1400	1348	1120/1400	1348
	220/380	3	60	1250/1562	2374	1250/1562	2374	1120/1400	2128	1120/1400	2128
KH06810TO4D	240/416	3	60	1250/1562	2168	1250/1562	2168	1120/1400	1944	1120/1400	1944
KH00010104D	277/480	3	60	1250/1562	1879	1250/1562	1879	1120/1400	1684	1120/1400	1684
	347/600	3	60	1250/1562	1504	1250/1562	1504	1120/1400	1348	1120/1400	1348
KH05641TO4D	2400/4160	3	60	1250/1562	217	1250/1562	217	1120/1400	195	1120/1400	195
KH06721TO4D	2400/4160	3	60	1250/1562	217	1250/1562	217	1120/1400	195	1120/1400	195

60 Hz
KD36V16
4-Cycle, Turbocharged, Intercooled
16-V
36 (2197)
135 x 157 (5.31 x 6.18)
15.0:1
565 (1854)
11, Precision Half Shells
1800
1391 (1865)
Cast Iron
Steel
Steel
KODEC Electronic Control
Isochronous
±0.25%
Fixed
Dry
60 Hz
Full Pressure
135 (143)
152 (161)
4, Cartridge
Water-Cooled

Exhaust System	60 Hz
Exhaust flow at rated kW, m³/min. (cfm)	241 (8511)
Exhaust temperature at rated kW at 25°C (77°F) ambient, dry exhaust, °C (°F)	496 (925)
Maximum allowable back pressure,	430 (323)
kPa (in. Hg) Exh. outlet size at eng. hookup, mm (in.)	8.5 (2.5) See ADV drawing

§ Rehlko recommends the use of Rehlko Genuine oil and filters.

Fuel System	60 Hz
Fuel supply line, min. ID, mm (in.)	19 (0.75)
Fuel return line, min. ID, mm (in.)	12 (0.5)
Max. fuel flow, Lph (gph)	330 (87)
Min./max. fuel pressure at engine supply connection, kPa (in. Hg)	-30/30 (-8.8/8.8)
Maximum diesel fuel lift, m (ft.)	3.7 (12)
Max. return line restriction, kPa (in. Hg)	30 (8.8)
Fuel filter: quantity, type	<ol> <li>Primary Engine Filter</li> <li>Fuel/Water Separator</li> </ol>
Recommended fuel	#2 Diesel ULSD/HVO/RD

Fuel Consumption**	60 Hz		
Diesel, Lph (gph) at % load	Standby Rating		
100%	322 (85.1)		
75%	256 (67.6)		
50%	181 (47.8)		
25%	105 (27.7)		
Diesel, Lph (gph) at % load	Prime Rating		
4000/	000 (77.4)		

Diesei, Epii (gpii) at % ioad	Frime Rating
100%	293 (77.4)
75%	233 (61.6)
50%	164 (43.3)
25%	95 (25.1)

<sup>\*\*</sup> Volumetric Fuel consumption is up to 4% higher when using HVO/RD than #2 ULSD.



capability by 5°C (9°F).

# Industrial Generator Diesel Set - KD1250

### Tier 2 EPA-Certified for Stationary Emergency Applications

Radiator System	60 Hz
Ambient temperature, °C (°F)*	50 (122)
Engine jacket water capacity, L (gal.)	124 (33)
Radiator system capacity, including engine,	
L (gal.)	265 (70)
Engine jacket water flow, Lpm (gpm)	2241 (592)
Heat rejected to cooling water at rated kW, dry exhaust, kW (Btu/min.)	511 (29086)
Heat rejected to charge air cooler at rated kW, dry exhaust, kW (Btu/min.)	320 (18214)
Charge cooling air inlet temperature at	
25°C (77°F) ambient, °C (°F)	214 (417)
Turbocharger boost (abs), bar (psi)	3.31 (48)
Water pump type	Centrifugal
Fan diameter, including blades, mm (in.)	1750 (68.9)
Fan, kWm (HP)	33 (44.2)
Max. restriction of cooling air, intake and discharge side of radiator, kPa (in. H <sub>2</sub> O)	0.125 (0.5)
* Enclosure with enclosed silencer reduces amb	` ,

Remote Radiator System†	60 Hz
Exhaust manifold type	Dry
Connection sizes:	
Water inlet/outlet, mm (in.)	_
Charge air cooler inlet/outlet (pipe dia. of flange), mm (in.)	_
Static head allowable above engine, $kPa$ (ft. $H_2O$ )	70 (23.5)

† Contact your local distributor for cooling system options and specifications based on your specific requirements.

Electrical System	60 Hz
Battery charging alternator:	
Ground (negative/positive)	Negative
Volts (DC)	24
Ampere rating	140
Starter motor qty. at starter motor power rating, rated voltage (DC)	Standard: 2 @ 8.4 kW, 24; Redundant (optional): 4 @ 8.4 kW, 24
Battery, recommended cold cranking amps (CCA):	
Quantity, CCA rating each, type (with standard starters)	4, 1110, AGM
Quantity, CCA rating each, type (with optional redundant starters)	8, 1110, AGM
Battery voltage (DC)	12
Battery voltage (DC) Air Requirements	12 <b>60 Hz</b>
Air Requirements Radiator-cooled cooling air,	60 Hz
Air Requirements  Radiator-cooled cooling air, m³/min. (scfm)‡  Cooling air required for generator set when equipped with city water cooling or remote	60 Hz
Air Requirements  Radiator-cooled cooling air, m³/min. (scfm)‡  Cooling air required for generator set when equipped with city water cooling or remote radiator, based on 14°C (25°F) rise, m³/min.	<b>60 Hz</b> 1470 (51913)
Air Requirements  Radiator-cooled cooling air, m³/min. (scfm)‡  Cooling air required for generator set when equipped with city water cooling or remote radiator, based on 14°C (25°F) rise, m³/min. (scfm)‡	60 Hz 1470 (51913) 938 (33131)
Air Requirements  Radiator-cooled cooling air, m³/min. (scfm)‡  Cooling air required for generator set when equipped with city water cooling or remote radiator, based on 14°C (25°F) rise, m³/min. (scfm)‡  Combustion air, m³/min. (cfm)	60 Hz 1470 (51913) 938 (33131)
Air Requirements  Radiator-cooled cooling air, m³/min. (scfm)‡  Cooling air required for generator set when equipped with city water cooling or remote radiator, based on 14°C (25°F) rise, m³/min. (scfm)‡  Combustion air, m³/min. (cfm) Heat rejected to ambient air:	938 (33131) 89.6 (3166)

Alternator Spec	ifications	60 Hz
Туре		4-Pole, Rotating-Field
Exciter type		Brushless, Permanent-
		Magnet Pilot Exciter
Voltage regulato	r	Solid-State, Volts/Hz
Insulation:		NEMA MG1, UL 1446,
		Vacuum Pressure
		Impregnated (VPI)
Material		Class H, Synthetic,
Tamananatuma nia		Nonhygroscopic
Temperature rise		130°C, 150°C Standby
Bearing: quantity	, type	1, Sealed
Coupling type		Flexible Disc
Amortisseur wind	-	Full
	ig type (up to 600 V)	Random Wound
	ig type (above 600 V)	Form Wound
Rotor balancing		125%
0 0	n, no-load to full-load	±0.25%
Unbalanced load	l capability	100% of Rated Standby
		Current
Peak motor start	ing kVA:	(35% dip for voltages
400.17	1/11000E0TO 4D	below)
480 V	KH03850TO4D	5351
480 V	KH04590TO4D	6030
480 V	KH04830TO4D	4193
480 V	KH05520TO4D	4612
480 V	KH06810TO4D	8466
4160 V	KH05641TO4D	4386

### **Alternator Standard Features**

- The pilot-excited, permanent magnet (PM) alternator provides superior short-circuit capability.
- All models are brushless, rotating-field alternators.
- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting.
- Sustained short-circuit current of up to 300% of the rated current for up to 10 seconds.
- Sustained short-circuit current enabling downstream circuit breakers to trip without collapsing the alternator field.
- · Self-ventilated and dripproof construction.
- Superior voltage waveform from two-thirds pitch windings and skewed stator.
- Brushless alternator with brushless pilot exciter for excellent load response.

**NOTE:** See TIB-102 Alternator Data Sheets for alternator application data and ratings, efficiency curves, voltage dip with motor starting curves, and short circuit decrement curves.

### Tier 2 EPA-Certified for Stationary Emergency Applications

#### Controllers



#### **APM802 Controller**

Provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility.

- 12-inch graphic display with touch screen and menu control provide easy local data access
- Measurements are selectable in metric or English units
- · User language is selectable
- Two USB ports allow connection of a flash drive, mouse, or keypad
- Electrical data, mechanical data, and system settings can be saved to a flash drive
- Ethernet port allows connection to a PC type computer or Ethernet switch
- The controller supports Modbus® RTU and TCP protocols
- NFPA 110 Level 1 capability

Refer to G6-152 for additional controller features and accessories.

Modbus® is a registered trademark of Schneider Electric.



#### **APM603 Controller**

Provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility.

- 7-inch graphic display with touch screen and menu control provides easy local data access
- Measurements are selectable in metric or English units
- Paralleling capability to control up to 8 generators on an isolated bus with first-on logic, synchronizer, kW and kVAR load sharing, and protective relays

Note: Parallel with other APM603 controllers only

- Generator management to turn paralleled generators off and on as required by load demand
- Load management to connect and disconnect loads as required
- Controller supports Modbus<sup>®</sup> RTU, Modbus<sup>®</sup> TCP, SNMP and BACnet<sup>®</sup>
- Integrated voltage regulator with ±0.25% regulation
- Built-in alternator thermal overload protection
- UL-listed overcurrent protective device
- NFPA 110 Level 1 capability

Refer to G6-162 for additional controller features and accessories.

BACnet® is a registered trademark of ASHRAE.

#### Codes and Standards

- Engine-generator set is designed and manufactured in facilities certified to ISO 9001.
- Generator set meets NEMA MG1, BS5000, ISO, DIN EN, and IEC standards, NFPA 110
- Engine generator set is tested to ISO 8528-5 for transient response.
- The generator set and its components are prototype-tested, factory-built, and production-tested.

### Third-Party Compliance

• Tier 2 EPA-Certified for Stationary Emergency Applications

#### Available Approvals and Listings

- □ California OSHPD Pre-Approval
- □ IBC Seismic Certification
- cULus (UL 2200 and CSA)
- Florida Dept. of Environmental Protection (FDEP) Compliance (fuel tanks only)

### **Warranty Information**

- A standard three-year unlimited-hour limited warranty for standby applications in the U.S. And Canada. Five-year basic, five-year comprehensive, and ten-year extended limited warranties are also available.
- A standard two-year or 8700-hour limited warranty for prime power applications.

#### **Available Warranties for Standby Applications**

- 5-Year Basic Limited Warranty
- 5-Year Comprehensive Limited Warranty
- ☐ 10-Year Major Components Limited Warranty
- → 5-Year Basic Limited Warranty
- □ 5-Year Comprehensive Limited Warranty

### **Standard Features**

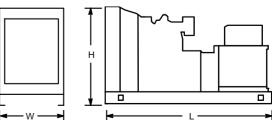
- Closed Crankcase Ventilation (CCV) Filters
- Customer Connection
- Generator Heater (4160 Volt)
- Integral Vibration Isolation
- · Local Emergency Stop Switch
- Oil Drain and Coolant Drain Extension
- Operation and Installation Literature



# **Industrial Generator Diesel Set**

# Tier 2 EPA-Certified for Stationary Emergency Applications

Available Options	
Circuit Breakers	☐ Battery Heater; 80 W, 120 V, 1Ph
Type Rating	■ Battery Rack and Cables
☐ Magnetic Trip ☐ 80%	☐ Generator Heater (up to 600 Volt)
☐ Thermal Magnetic Trip ☐ 100%	□ Redundant Starters
☐ Electronic Trip (LI) Operation	Fuel System
☐ Electronic Trip with Short ☐ Manual	<ul><li>☐ Flexible Fuel Lines</li><li>☐ Restriction Gauge (for fuel/water separator)</li></ul>
Time (LSI)   Electrically Operated	
☐ Electronic Trip with (for paralleling)	Literature
Ground Fault (LSIG)	<ul><li>☐ General Maintenance</li><li>☐ NFPA 110</li></ul>
Circuit Breaker Mounting	□ Overhaul
☐ Generator Mounted	□ Production
Remote Mounted	Miscellaneous
Bus Bar (for remote mounted breakers)	☐ Air Cleaner, Heavy Duty
Enclosed Remote Mounted Circuit Breakers  ☐ NEMA 1 (15-5000 A)	☐ Air Cleaner Restriction Indicator
□ NEMA 1 (15-5000 A) □ NEMA 3R (15-1200 A)	☐ Alternator Air Filter (will reduce generator set rating up to 7%)
	<ul> <li>Automatic Oil Replenishment System</li> </ul>
Engine Type  ☐ KDxxxx Tier 2 EPA-Certified Engine	□ Engine Fluids (oil and coolant) Added
☐ KDxxxx-F Fuel Optimized Engine	<ul><li>Rated Power Factor Testing</li><li>Electrical Package</li></ul>
Approvals and Listings	☐ Basic Electrical Package (select 1 Ph or 3 Ph)
☐ California OSHPD Pre-Approval	☐ Wire Battery Charger (1 Ph)
□ IBC Seismic Certification	□ Wire Block Heater (select 1 Ph or 3 Ph)
<ul><li>□ cULus (UL 2200 and CSA)</li><li>□ Florida Dept. of Environmental Protection (FDEP) Compliance</li></ul>	☐ Wire Power Supply
(fuel tanks only)  Hurricane Rated Enclosure	□ Wire Generator Heater (1 Ph)  Warranty (Standby Applications only)
Enclosed Unit	□ 5-Year Basic Limited Warranty
□ Sound Level 1 Enclosure/Fuel Tank Package	<ul> <li>5-Year Comprehensive Limited Warranty</li> </ul>
☐ Sound Level 2 Enclosure/Fuel Tank Package	□ 10-Year Major Components Limited Warranty
Open Unit	Other
☐ Exhaust Silencer, Critical (kits: PA-361625 qty. 2)	—
☐ Exhaust Silencer, Hospital (kits: PA-361626 qty. 2)	_
☐ Flexible Exhaust Connector, Stainless Steel	_
Controller	_
☐ Input/Output, Digital☐ Input/Output, Thermocouple (standard on 4160 V)	
<ul><li>☐ Input/Output, Thermocouple (standard on 4160 V)</li><li>☐ Load Shed (APM802 only)</li></ul>	
☐ Manual Key Switch	
☐ Remote Emergency Stop Switch	
<ul><li>Lockable Emergency Stop Switch</li></ul>	
□ Remote Serial Annunciator Panel	Dimensions and Weights
Cooling System	Overall Size, max., L x W x H, mm (in.): 5291 x 2184 x 2480
<ul> <li>□ Block Heater; 9000 W, 208 V, (Select 1 Ph or 3 Ph) *</li> <li>□ Block Heater; 9000 W, 240 V, (Select 1 Ph or 3 Ph) *</li> </ul>	(208.3 x 86.0 x 97.6) Weight, radiator model, max. wet, kg (lb.): 11914 (26276)
<ul><li>□ Block Heater; 9000 W, 240 V, (Select 1 Ph or 3 Ph) *</li><li>□ Block Heater; 9000 W, 380 V, 3 Ph *</li></ul>	11017 (20210)
☐ Block Heater; 9000 W, 360 V, 3 FH	
* Required for ambient temperatures below 10°C (50°F).	
Block heater kit includes air intake manifold grid heater.	║╸╟┆╿╿┞ <del>╻</del> ╬
□ Radiator Guard and Duct Flange	_



NOTE: This drawing is provided for reference only and should not be used for planning installation. Contact your local distributor for more detailed information.

**Electrical System** ☐ Battery, AGM (kit with qty. 4) ☐ Battery, AGM (kit with qty. 8)

■ Battery Charger

# Industrial Generator Diesel Set - KD12

### Tier 2 EPA-Certified for Stationary Emergency Applications

### Sound Enclosures and Subbase Fuel Tank

#### Sound Level 1 Enclosure Standard Features

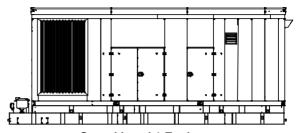
- Lift base or tank-mounted, aluminum construction enclosure with internal-mounted, exhaust silencers.
- Every enclosure has a sloped roof to reduce the buildup of moisture and debris.
- Sound attenuated enclosure that offers noise reduction using acoustic insulation, acoustic-lined air inlets and an acousticlined air discharge.
- Fade-, scratch-, and corrosion-resistant Power Armor™ automotive-grade textured finish.
- Acoustic insulation that meets UL 94 HF1 flammability classification.
- Enclosure has large access doors that are hinged and removable which allow for easy maintenance.
- Lockable, flush-mounted door latches.
- · Air inlet louvers reduce rain and snow entry.
- High wind bracing, 241 kph (150 mph).

#### Sound Level 2 Enclosure Standard Features

- Includes all of the sound level 1 enclosure features with the addition of up to 51 mm (2 in.) acoustic insulation material, intake sound baffles, vertical air discharge, and secondary silencers.
- Louvered air inlet and vertical outlet hood with 90 degree angles to redirect air and reduce noise.

#### Subbase Fuel Tank Features

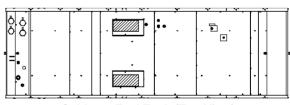
- The fuel tank has a Power Armor Plus<sup>™</sup> textured epoxy-based rubberized coating.
- The above-ground rectangular secondary containment tank mounts directly to the generator set, below the generator set skid (subbase).
- Both the inner and outer tanks have UL-listed emergency relief vents.
- Flexible fuel lines are provided with subbase fuel tank selection.
- The containment tank's construction protects against fuel leaks or ruptures. The inner (primary) tank is sealed inside the outer (secondary) tank. The outer tank contains the fuel if the inner tank leaks or ruptures.
- The above ground secondary containment subbase fuel tank meets UL 142 requirements.
- Features include:
  - o Additional fittings for optional accessories (qty. 3)
  - o Electrical stub-up area open to bottom
  - o Emergency inner and outer tank relief vents
  - Fuel fill with lockable cap and 51 mm (2 in.) riser
  - o Fuel leak detection switch
  - o Fuel level mechanical gauge
  - o Fuel level sender
  - Normal vent
  - o Removable engine supply and return diptubes



Sound Level 1 Enclosure (Shown with available spill containment)



Sound Level 2 Enclosure (Shown with available spill containment)



Subbase Fuel Tank (Top View)